

自动化
Automation

专业化
Professional

人性化
Humanized

HOLD 豪德®
HOLD WOODWORKING
MACHINERY

广东豪德数控装备股份有限公司

生产基地: 广东省佛山市顺德区勒流富安工业区连富二路与连富一路交叉东100米
湖北省天门市小板镇纬七路豪德数控(湖北)有限公司

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Weiqi road, Xiaoban town, Tianmen city, Hubei province. (Hubei factory)

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@ Hold CNC Woodworking Machinery

注: 本司对产品规格及设计细节不断改良更新, 上述功能与参数可能有优化改进, 请与授权销售单位确认。
Product specification and design details will be updated continuously. Above machine function and specification
may be changed, please confirm with authorized distributor.

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HOLD 豪德

整屋家具设备 木门生产线 一站式解决方案

DESIGN 2023.11

HOLD

WOODWORKING MACHINERY



2023.11 版

Whole furnituer
Intelligent manufacturing solutions

HOLD 豪德®
整屋家具智能制造解决方案



Since 2014

严谨·创新·团结·担当·共赢

RIGOR, INNOVATION, UNITY, RESPONSIBILITY AND WIN-WIN



EDGE BANDER
SERIES+
封边机系列



CNC BORING
SERIES+
数控钻系列



CNC ROUTER
SERIES+
数控开料系列



COMPUTER PANEL SAW
SERIES+
电脑裁板锯系列



DRILLING
SERIES+
排钻系列



AUTOMATIC PRODUCTION LINE
SERIES+
自动化系列



WOOD DOOR EQUIPMENT
SERIES+
木门设备系列

HOLD 豪德®
HOLD WOODWORKING MACHINERY



专注高端 家具装备创研 中国豪德 赋能智能制造

豪德数控自2014年创立，专注于全系列家具机械装备研发，为家具企业提供整厂规划、自动化生产线的解决方案，为客户提供品质卓越、高效稳定的产品及优质的服务，至今已经服务于全球50多个国家及地区的广大家具及木门企业，赢得了客户的广泛赞誉。

"豪德数控"是国家高新技术企业，并荣获国家专精特新"小巨人"企业称号，豪德人专注于先进的木工设备研发，已授权及申请中的专利200多项，其中发明专利70多项，实用新型及外观专利130多项，作为主要起草单位承担了《数控木工裁板锯》、《数控木工五面多轴钻床》行业标准的起草工作。

在日新月异的时代，我们坚信突破和革新才是推动社会发展的重要力量。在风云变幻的市场，我们坚信源源不断的创新力才是企业立足的根本。专注产品，做到精益求精，不断提升产品对客户价值，就是豪德的精神所在！

Since established in 2014, HOLD Machinery has focused on research and development of a full range furniture machinery and equipment, providing furniture enterprises with solutions for whole plant planning, automatic production lines, and high-quality and efficiency, also stable products with high-quality services. HOLD has served furniture and wood door enterprises in 50+ countries and regions around the world and has won good reputation from customers.

"Hold Machinery" is a national high-tech enterprise. Each employee focuses on advanced woodworking equipment research and development. More than 200 patents have been authorized and applied for, including more than 70 invention patents and more than 130 utility model patents. As main drafting unit, HOLD undertook the drafting for industry standards of "CNC Woodworking Panel Saw" and "CNC Woodworking Five-sided Multi-axis boring Machine".

In rapid change era, we firmly believe that breakthroughs and innovations are the important forces in promoting social development. In the ever-changing market, we firmly believe that continuous innovation is the foundation of an enterprise. Focusing on products, striving for perfection, and continuously improving the value of products to customers, are the spirits of HOLD!

豪德数控董事长：
Chairman of HOLD machine



高新技术企业认证



国家专精特新"小巨人"企业



ISO质量管理体系认证



CE欧盟产品安全认证



广东省制造业500强



湖北生产基地 Hubei production base

生产基地

2

Production base

占地面积 m²

100,000+

Floor space

全球服务网点

100+

Global service network

高端制造 不负每一份期待

豪德数控拥有广东顺德和湖北天门两大生产制造基地，总占地面积10万平方米，全环节精细化品质管控、全方位数字化创新升级，满足个性化需求，为家具制造企业提供高端设备和完整的解决方案。

HOLD has Guangdong Shunde and Hubei Tianmen, 2 major production and manufacturing bases, total area to 100,000 square meters, having fine quality control, comprehensive digital innovation and upgrading production process to achieve personalized needs of furniture manufacturing enterprises, and providing high-end equipment and complete solutions.

HOLD Industry 4.0
Serves The World



50+

服务于全球50多个国家及地区

Serving more than 50 countries and regions around the world

2000+

服务于全球2000多家企业

Serving more than 2000 furniture enterprises and regions around the world



HONORS & QUALIFICATIONS

荣誉资质



INDEPENDENT INNOVATION

自主创新



资质证书 Qualification Certificates

3A

2021年被评为“AAA级”信用企业
HOLD was rated as "AAA" credit enterprise in 2021



国家专精特新“小巨人”企业



高新技术企业认证



3A企业信用等级证书

ISO

产品均已通过ISO9001, ISO14001
ISO45001质量管理体系认证
All products have passed ISO9001, ISO14001, ISO45001 quality management system certification



细分行业龙头企业



广东知名品牌



广东省制造业500强

质量认证 Quality Certification

CE

产品均有CE认证
符合欧盟安全认证的指令和标准
All products have CE certifications, compliant with EU safety certificate directions and standards



创新发明专利 Innovative invention patents

200+

拥有已授权及申请中的专利200多项
More than 200 authorized and applying patents



70+

创新发明专利70多项
More than 70 innovative invention patents



实用新型及外观专利 Utility and model patents

130+

实用新型及外观专利130多项
More than 130 utility and model patents





EDGE BANDER SERIES +

封边机系列

PAGE 001-024

- 智能激光封边机
- 铝蜂窝板封边机
- 木门封边机
- 子母门封边机
- 软成型封边机
- 斜边封边机

- Intelligent laser edgebander
- Aluminium honey comb edgebander
- Wooden door edgebander
- Unequal double door edgebander
- Soft forming edgebander
- Bevel edgebander



CNC BORING SERIES +

数控钻系列

PAGE 025-034

- 数控钻孔中心(双工位)
- 数控钻铣中心(自动换刀)
- 数控钻孔中心

- CNC boring machine (dual work position)
- CNC boring machine (ATC)
- CNC boring machine



CNC ROUTER SERIES +

数控开料系列

PAGE 035-042

- 数控开料机(自动上下料连线)
- 数控开料机(工业级重型开料)
- 数控开料机

- CNC router (automatic loading and unloading)
- CNC router (industrial heavy duty nesting)
- CNC router



COMPUTER PANEL SAW SERIES +

电脑裁板锯系列

PAGE 043-054

- 电脑裁板锯(双推箱)
- 电脑裁板锯(重型后上料)
- 电脑裁板锯(前上料)
- 精密推台锯

- Computer panel saw (double-pusher-beam)
- Computer panel saw (heavy-duty rear loading)
- Computer panel saw (front loading)
- Sliding table saw



DRILLING SERIES +

排钻系列

PAGE 055-062

- 数控自动送料多排钻
- 木工多排钻

- CNC automatic feeding multi-row drill
- Multi-row drilling machine



AUTOMATIC PRODUCTION LINE SERIES +

自动化系列

PAGE 063-080

- 板式家具智能生产线
- 智能开料工作站
- 高效封边工作站
- 数控钻孔工作站
- 自动化设备

- Panel furniture intelligent production line
- CNC router production line
- Edge banding production line
- CNC drilling machine production line
- Automation equipment



WOOD DOOR EQUIPMENT SERIES +

木门设备系列

PAGE 081-092

- 板式家具智能生产线
- 数控木门一体机
- 数控门套开料机
- 数控木门四边锯
- 木门锁孔机

- Panel furniture intelligent production line
- CNC wood door all-in-one machine
- CNC door pocket nesting machine
- CNC door 4-side cutter
- Wood door lock hole machine





EDGEBANDER SERIES +

Laser edgebanding | Narrow edgebanding | Soft forming edgebanding |
Wood door edgebanding | Alumium honey comb edgebanding

封边机系列

激光封边|窄边封边|软成型封边
木门封边|铝蜂窝板封边



豪德封边机封边精准高效，为客户提供封边有效解决方案

HOLD edge banding machine is accurate and high efficient.
It provides effective solutions edge banding solution to customers.

HOLD 豪德®

激光封边 系列

Intelligent laser edge banding machine **LASER PUR**

Especially suitable for: high quality seamless edge banding panels

智能激光封边机

高品质板材无缝封边工艺



- 保养提示
Maintenance Reminding
- 计件功能
Piece Rate
- 刀具更换提示
Remind: tool changing
- 参数一键下载
One-click parameter download
- 激光/涂胶一键切换
One-touch laser/glue switch
- 伺服送带
Servo edgeband feeding
- 重型加高压梁
Heavy duty highten pressure beam
- 智能控制系统
Intelligent control system

发明专利技术 [1]
国内率先研发并推出成熟的智能激光封边机。
Invention patent
Leading develop and launch maturial intelligent laser edge banding machine.



自研激光系统 [2]
完美兼容ABS、PP、亚克力、带有功能层的激光封边带。
Exclusive developed laser system
Perfect compatible with ABS,PP, acrylic,laser edgeband



独有耐候技术 [3]
豪德专有技术，中国南、北皆适用，不用恒温房。
Unique weather resistance technology
Exclusive laser technology suitable varied working environment, thermostatic room is unnecessary



激光速度快 [4]
开机即用，无需加热；提高有效工时利用率。
On-n-Go
"ON-n-GO", without heating; Improving effective man-hour utility rate

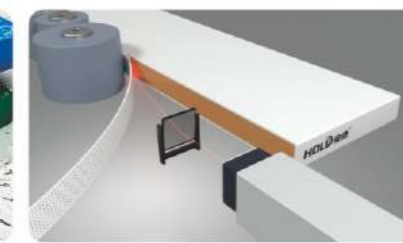


高品质封边 [5]
能与板材分子连接，真正做到无缝封边。
High quality edge banding
No glue required, combine with panel molecules to achieve real seamless edge banding.

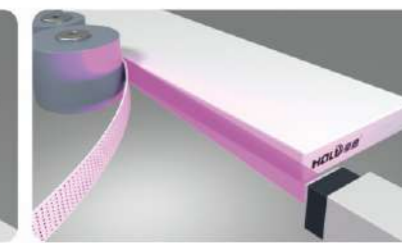




激光封边样品展示
Laser edge banding template



震镜光斑
Vibration Mirror Facula



矩形光斑
Rectangular Facula



现场操作视频
Operating video

- 封边机
- 数控钻
- 开料机
- 电脑锯
- 推台锯
- 排钻
- 自动化
- 木门设备

柜门封边系列

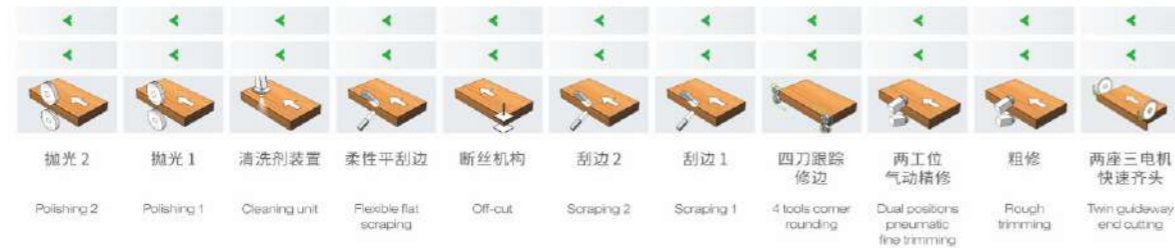
Heavy duty automatic high speed edge banding machine **PUR** **EVA**

Especially suitable for: high end cabinet door

重型全自动高速封边机

高定柜门封边工艺

- 保养提示
Maintenance Reminding
- 计件功能
Piece Rate
- 刀具更换提示
Remind: tool changing
- 参数一键下载
One-click parameter download
- 气动修、刮边
Pneumatic trimming, scraping
- 数控升降压梁
CNC lifting pressure beam
- 双排龙门流利条
Double row gantry fluency bar
- 履带压料输送
Track pressing transmission
- 智能控制系统
Intelligent control system



现场操作视频
Operating video

- 封边机
- 数控钻
- 开料机
- 电脑锯
- 推台锯
- 排钻
- 自动化
- 木门设备

铝蜂窝板封边系列

Heavy duty automatic high speed edge banding machine **PUR**

Special edge banding technology for aluminum honeycomb panel

重型全自动高速封边机

铝蜂窝板材封边工艺

- 计件功能**
Piece Rate
- 生产报表**
Production Reports
- 智能触屏操控**
Intelligent touch screen panel control
- 金刚石预铣刀**
Diamond pre-milling knife



加长压贴机构
Lengthen pressing mechanism



铝蜂窝板样板
Aluminum honeycomb panel sample

抛光 2	抛光 1	清洗剂装置
Polishing 2	Polishing 1	Cleaning unit

											HD690JP	HD691JP
柔性平刮边	断丝机构	刮边	四刀 跟球修边	精修	粗修	前后齐头	加长压贴	PUR涂胶	预铣	分离剂装置		
Flexible flat scraping	Off-cut	Scraping	4 tools corner rounding	Fine trimming	Rough trimming	End cutting	Lengthen Pressing	PUR gluing unit	Pre-milling	Release agent unit		



现场操作视频
Operating video

- 封边机
- 数控钻
- 开料机
- 电脑锯
- 推台锯
- 排钻
- 自动化
- 木门设备

子母门封边系列

Heavy duty automatic high speed edge banding machine

Edge banding process for unequal double door/invisible door

重型全自动高速封边机

子母门/隐形门封边工艺

- 保养提示
Maintenance Reminding
- 计件功能
Piece Rate
- 生产报表
Production Reports
- 参数一键下载
One-click parameter download
- 双排龙门流利条
Double row gantry fluency bar
- 气动修、刮边
Pneumatic trimming, scraping
- 加高边带涂胶
Heighten side band gluing
- 加宽压梁
Widen pressure beam
- 伺服成型压贴
Servo forming and pressing
- 伺服成型预铣
Servo forming pre-milling
- 子/母门快速切换
Quick switch for TL door



- 抛光2
Polishing 2
- 抛光1
Polishing 1
- 清洗剂装置
Cleaning unit
- 柔性平刮边
Flexible flat scraping
- 两工位气动刮边
Dual positions pneumatic scraping

- 两工位气动精修
Dual positions pneumatic fine trimming
- 粗修
Rough trimming
- 前后齐头
End cutting
- 伺服压贴
Servo pressing
- 烤灯2
Heating lamp 2
- 上置胶锅涂胶系统
Upper gluing system
- 快速熔胶
Quick melting
- 烤灯1
Heating lamp 1
- 伺服预铣
Servo pre milling
- 伺服锯片预铣
Servo saw blade pre milling
- 分离剂装置
Release agent unit

HD316



现场操作视频
Operating video

- 封边机
- 数控钻
- 开料机
- 电脑锯
- 推台锯
- 排钻
- 自动化
- 木门设备

软成型封边系列

Heavy duty automatic high speed edge banding machine

Especially suitable for C+J profile handle-free cabinet process

重型全自动高速封边机

C+J型免拉手柜门工艺

- 保养提示
Maintenance Reminding
- 计件功能
Piece Rate
- 生产报表
Production Reports
- 参数一键下载
One-click parameter download
- 智能保温
Intelligent heating
- 智能加温
Intelligent heating
- 气动修、刮边
Pneumatic trimming, scraping
- 伺服成型压贴
Servo forming and pressing
- 伺服成型预铣
Servo forming pre-milling



现场操作视频
Operating video

- 封边机
- 数控钻
- 开料机
- 电脑锯
- 推台锯
- 排钻
- 自动化
- 木门设备

斜边封边系列

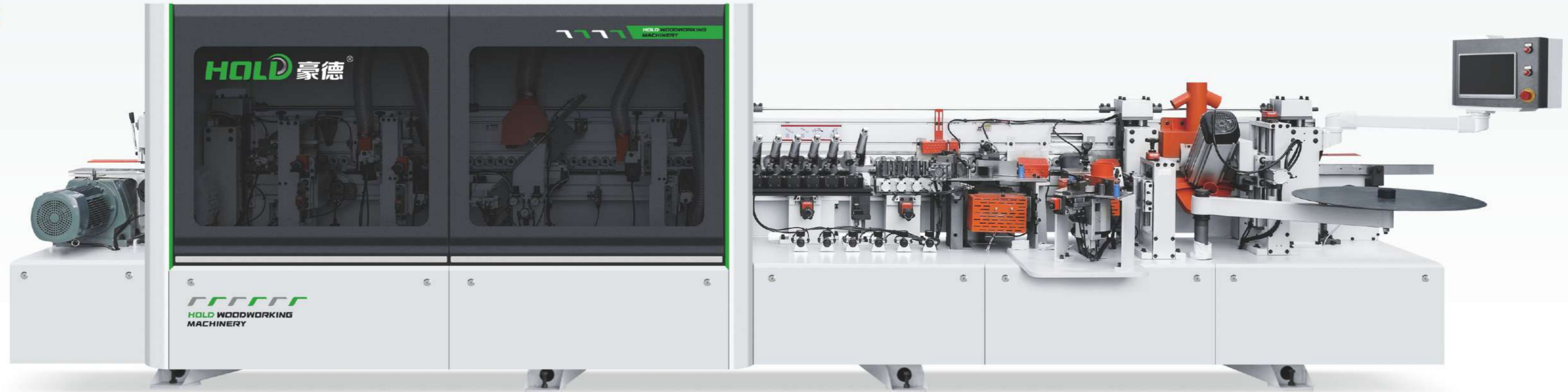
Heavy duty automatic high speed edge banding machine **EVA**

Especially suitable for handle-free cabinet process

- 计件功能
Piece Rate
- 生产报表
Production Reports
- 智能触屏操控
Intelligent control system
- 板面涂胶
Gluing
- 粉碎成型铣
Crash forming milling

重型全自动高速封边机

免拉手柜门封边工艺



样板
Template



现场操作视频
Operating video

HD62 系列

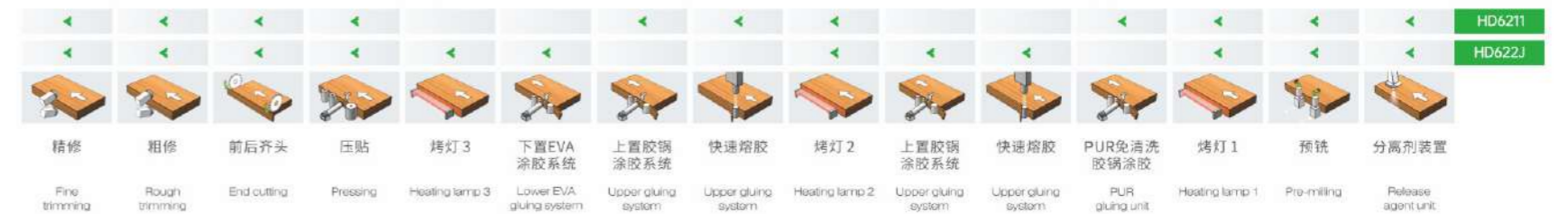
Heavy duty automatic high speed edge banding machine **PUR** **EVA**

For cabinet closing panel, baseboard edge banding process

重型全自动高速封边机



现场操作视频
Operating video



封边机系列配置说明(选配)

Edgebander series configuration instructions(optional)



窄边辅助送料装置
Narrow piece feeding device



快速熔胶+自动供胶粒+上置胶锅涂胶系统(PKQ)
Quick melting device + automatic granule pump + upper gluing system(PKQ)



上置胶锅涂胶系统(P)
Upper gluing system(P)



双色PUR免清洗胶锅(B)
Dual color clean-free PUR glue pot(B)



PUR自动注胶机(U)
Automatic PUR glue injection machine(U)



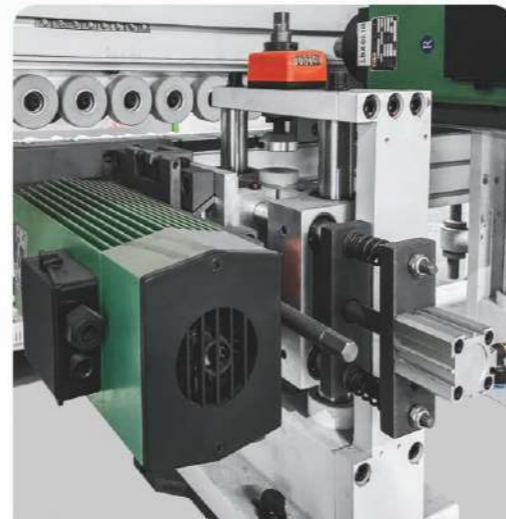
双拼PUR自动注胶机(Y)
Automatic PUR glue injection machine with dual pot(Y)



多通道送带系统(A)
Multi-channel tape feeding system(A)



抛光打蜡
Vertical polishing



垂直下开槽(H)
Vertical bottom grooving(H)



水平双开槽(LL)
Double horizontal grooving(LL)



砂光(M)
Sanding(M)



智能控制系统
Intelligent control system

注:本公司对产品规格及设计细节不断改良更新,上述功能与参数可能有优化改进,请与授权销售单位确认。
The company's product specifications and design details will be updated continuously. The above specifications subject to change without notice, please confirm with authorized distributor.



封边机系列参数表

Edgebander series parameter table

项目名称 Model	升降 Lifting	总功率(kw) Total power(kw)	外形尺寸(mm) Overall size(mm)	进给速度(m/min) Feed speed(m/min)	封边带厚度(mm) Tape thickness(mm)	板料厚度(mm) Panel thickness(mm)
LASER S600	数控升降 CNC Lifting	34	12300×1000×1800	激光≤23 Laser ≤23	激光1.0-3.0 Laser 1.0-3.0	激光10-40 Laser 10-40
HQ533J				涂胶20-23-26 Glue 20-23-26	涂胶0.4-3 Glue 0.4-3	涂胶10-60 Glue 10-60
HD856J		30	10700×900×1800	20-23-26	0.4-3	10-60
HD782	电动升降 Electric Lifting	33	10450×1000×1800	20-23-26	0.4-3	10-60
HD783J		30	10200×960×1750	斜边(Beveled edge)14-13	斜边(Beveled edge)0.6-1.0	斜边(Beveled edge)15-25
HD855J				直边(Linear edge)14-20-23	直边(Linear edge)0.4-3	直边(Linear edge)10-60
HD686J	数控升降 CNC Lifting	26	9600×900×1700	14-20-23	0.4-3	10-60
HD623	电动升降 Electric Lifting	10.3	4500×900×1700	14-20-23	0.4-3	10-60
HD731JP		21	7400×900×1700	14-20-23	0.4-3	10-60
HD730JP		19.5	6100×900×1700	14-20-23	0.4-3	10-60
HD730JLLP		30.5	7200×900×1700	14-20-23	0.4-3	10-60
HD691JP		25	8500×900×1700	铝蜂窝板:12 普通板:14-20-23	1.5-2	10-60
HD690JP		21.5	10200×900×1700	Aluminum honeycomb panel: 12; Ordinary panel: 14-20-23	1.5-2	10-60
HD622J		27	8400×900×1700	14-20-23	0.4-3	10-60
HD6211		25	7257×900×170	14-20-23	0.4-3	10-60
HD621J		16.7	6800×900×1700	14-20-23	0.4-3	10-60
HD621		11.04	6000×900×1700	14-20-23	0.4-3	10-60
HD620J		14.2	5600×900×1700	14-20-23	0.4-3	10-60
HD620		10.3	4500×900×1700	14-20-23	0.4-3	10-60
HD610		8.8	4100×900×1700	14-20-23	0.4-3	10-60

项目名称 Model	板料长度(mm) Panel length(mm)	板料宽度(mm) Panel width(mm)	工作气压(Mpa) Air pressure(Mpa)	最小板材尺寸(mm) Min. panel size(mm)
LASER S600	≥120	≥80	0.6	120×80
HQ533J	≥120	≥80	0.6	120×80
HD856J	≥120	≥50	0.6	120×50
HD782	≥120	≥200	0.6	240×120
HD783J	≥120	≥200	0.6	150×200
	≥120	≥100	0.6	150×200
HD855J	40mm端头可开预铣, 300×40mm的长边可开跟踪 40mm Narrow end pre-milling is available, 300×40mm lengthwise corner rounding is available		0.6	40×300
HD686J			0.6	40×300
HD623			0.6	40×300
HD731JP	≥120	≥100	0.6	120×100
HD730JP	≥120	≥80	0.6	120×80
HD730JLLP	≥120	≥80	0.6	120×80
HD691JP	≥120	≥100	0.6	120×100
HD690JP	≥120	≥80	0.6	120×80
HD622J	≥120	≥100	0.6	120×100
HD6211	≥120	≥100	0.6	120×100
HD621J	≥120	≥100	0.6	120×100
HD621	≥120	≥100	0.6	120×100
HD620J	≥120	≥80	0.6	120×80
HD620	≥120	≥80	0.6	120×80
HD610	≥120	≥80	0.6	120×80

注: 本公司对产品规格及设计细节不断改良更新, 上述功能与参数可能有优化改进, 请与授权销售单位确认。

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CNC BORING SERIES +

Double position | Double drilling units |
Automatic tool change | 45 degree processing

数控钻系列

双工位|双钻包|自动换刀|45度加工



多年精心打造，实现柔性生产，稳定可靠的钻孔开槽铣型加工

Years of meticulously development to achieve exible production,stable and reliable
drilling,grooving and milling processing.

HB642GPA

CNC boring machine(double-position 6-sided drilling machine)

数控钻孔中心(双工位六面钻)



最小64mm

- 占地小效率高
Small floor space high efficiency
- 实时避让防撞
Real-time collision avoidance
- 最优路径算法
Optimized path algorithm
- 六钻包四主轴
Six drill units Four spindles
- 双工位双控制
Dual channel dual control

现场操作视频
Operating video

钻头布局示意图(HB642GPA)
Drilling bit layout diagram

HB622GP

CNC boring machine(double-position 6-sided drilling machine)

数控钻孔中心(双工位六面钻)



最小64mm

- 占地小效率高
Small floor space high efficiency
- 实时避让防撞
Real-time collision avoidance
- 多屏同步显示
Multi-screen synchronous display
- 四钻包四主轴
Four drill units Four spindles
- 双工位单控制
Dual channel single control

现场操作视频
Operating video

钻头布局示意图(HB622GP)
Drilling bit layout diagram

封边机

数控钻

开料机

电脑锯

推台锯

排钻

自动化

木门设备

HB756

CNC boring machine

数控钻铣中心



HB726T

CNC boring machine

数控钻铣中心



专利技术

- 铣刀锯片一体
Integrated design for milling tool/saw blade
- 夹手伺服抓料
Servo control gripper
- 智能上定位装置
Intelligent positioning device
- 可360度旋转C轴
360°rotating spindle
- 45度锯/钻/铣
45 degree sawing drilling/milling spindle
- 独立侧铣刀
Independent side milling tool
- 六刀库伺服换刀
6 library servo tool change

现场操作视频
Operating video



- 可360度旋转C轴
360°rotating spindle
- 三夹手伺服抓料
3 servo control gripper
- 智能上定位装置
Intelligent positioning device
- 六刀库伺服换刀
6 library servo tool change



钻头布局示意图(HB756)
Drilling bit layout diagram

独立侧铣刀
Side milling cutter

专利技术: 铣刀锯片一体
Integrated design for milling tool/saw blade

天地铰链槽加工
Hinge slotting

隐形合页槽加工
Invisible Hinge slotting



钻头布局示意图(HB726T)
Drilling bit layout diagram

独立十字侧铣刀
Independent cross side milling cutter

三夹手伺服抓料(选配) (T)
3 servo control gripper(optional) (T)

六面锯片拉米诺加工
6-side Lamello groove processing

隐形拉手槽加工
Invisible handle hinge slotting

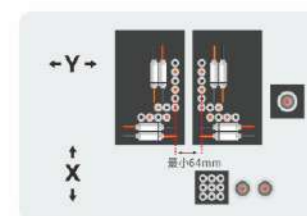
HB621GH6/621GKH6

CNC boring machine

数控钻孔中心



- 夹手伺服抓料
Servo control gripper
- 智能上定位装置
Intelligent positioning device
- 六刀库伺服换刀
6 library servo tool change
- 现场操作视频
Operating video



钻头布局示意图(HB621GKH6)
Drilling bit layout diagram



独立十字侧铣刀(选配)(K)
Independent cross side milling cutter(optional)



灯线槽加工
Light wire groove



天地铰链槽加工
Hinge slotting



隐形合页槽加工
Invisible Hinge slotting

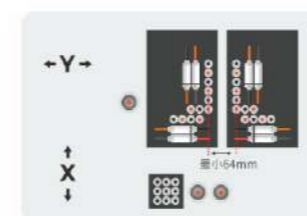
HB621CG/611CG/621J/62J

CNC boring machine

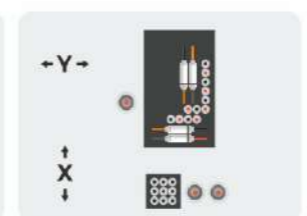
数控钻孔中心



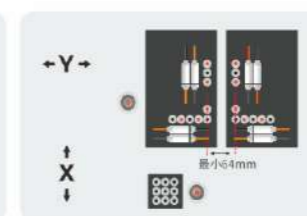
- 智能上定位装置
Intelligent positioning device
- 专利技术
铣刀锯片一体
Integrated design for milling tool/saw blade
- 现场操作视频
Operating video



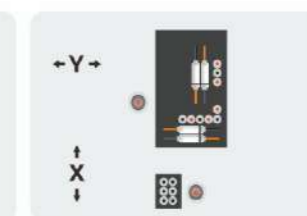
钻头布局示意图(HB621CG)
Drilling bit layout diagram



钻头布局示意图(HB611CG)
Drilling bit layout diagram



钻头布局示意图(HB621J)
Drilling bit layout diagram



钻头布局示意图(HB62J)
Drilling bit layout diagram



专利技术:铣刀锯片一体
Integrated design for milling tool/saw blade

封边机

数控钻

开料机

电脑锯

推台锯

排钻

自动化

木门设备

数控钻系列参数表

CNC boring series parameter table

项目名称	Model	HB62J	HB621J	HB611CG	HB621CG	HB611GH6/611GKH6
铣槽加工主轴 Milling spindle	总功率 Total power	17.9kw	21.8kw	21.4kw	22.6kw	26.6kw
	主轴电机功率 Spindle power	上主轴3.5kw、下主轴3.5kw	上主轴6kw、下主轴6kw	上主轴6kw, 下主轴6kw×2	上主轴6kw, 下主轴6kw×2	上自动换刀主轴9kw, 下主轴6kw×2
	主轴转速 Rotation speed	18000rpm	18000rpm	18000rpm	18000rpm	24000rpm, 18000rpm
最高定位速度 Max. positioning speed	X轴速度 X axis speed	130m/min	130m/min	130m/min	130m/min	130m/min
	Y轴速度 Y axis speed	100m/min	100m/min	100m/min	100m/min	100m/min
	Z轴速度 Z axis speed	30m/min	30m/min	30m/min	30m/min	30m/min
	A轴速度 A axis speed	60m/min	60m/min	60m/min	60m/min	60m/min
	U轴速度 U axis speed	130m/min	130m/min	130m/min	130m/min	130m/min
	V轴速度 V axis speed	100m/min	100m/min	100m/min	100m/min	100m/min
	W轴速度 W axis speed	30m/min	30m/min	30m/min	30m/min	30m/min
钻孔组合装置 Boring head combination device	上垂直钻 Top vertical spindle	9支	9支×2	12支	12支×2	12支
	上水平钻 Top horizontal spindle	X方向:2+2 Y方向:2+2	X方向:(2+2)×2 Y方向:(2+2)×2	X方向:2+2 Y方向:2+2	X方向:(2+2)×2 Y方向:(2+2)×2	X方向:2+2 Y方向:2+2
	下垂直钻 Bottom vertical spindle	6支	9支	9支	9支	9支
加工尺寸范围 Working range	板材最小宽度 Min.width of workpiece	30mm	30mm	30mm	30mm	30mm
	板材最大宽度 Max.width of workpiece	1210mm	1210mm	1210mm	1210mm	1210mm
	板材最小长度 Min.length of workpiece	70mm	70mm	70mm	70mm	70mm
	板材最大长度 Max.length of workpiece	3300mm	3300mm	3300mm	3300mm	3300mm
	板材最小厚度 Min.thickness of workpiece	9mm	9mm	9mm	9mm	9mm
板材最大厚度 Max.thickness of workpiece	55mm	55mm	55mm	55mm	55mm	
其他参数 Other parameter	吸尘口 Suction port	上吸尘口φ200mm 下吸尘口φ150mm	上吸尘口φ200mm×2 下吸尘口φ150mm	上吸尘口φ200mm 下吸尘口φ150mm	上吸尘口φ200mm×2 下吸尘口φ150mm	上吸尘口φ200mm 下吸尘口φ150mm
	设备尺寸 Machine dimension	5500x2450x2500mm	5900x2850x2500mm	5900x2850x2500mm	5900x2850x2500mm	5900x3150x2500mm
	重量 Weight	2000kg	2600kg	2700kg	2700kg	2900kg

HB621GH6/621GKH6	HB726T	HB756	HB622GP	HB642GP
30.5kw	31.7kw	31.6kw	45.4kw	53.2kw
上自动换刀主轴9kw, 下主轴6kw×2	上可旋转带C轴自动换刀主轴9kw, 下主轴6kw	上主轴6kw+自动换刀5.5kw, 下主轴6kw×2	上主轴6kw×2, 下主轴6kw×2	上主轴6kw×2, 下主轴6kw×2
24000rpm, 18000rpm	24000rpm, 18000rpm	24000rpm, 18000rpm	18000rpm	18000rpm
130m/min	130m/min	130m/min	130m/min	130m/min
100m/min	100m/min	100m/min	100m/min	100m/min
30m/min	30m/min	30m/min	30m/min	30m/min
60m/min	60m/min	60m/min	60m/min	60m/min
130m/min	130m/min	130m/min	130m/min	130m/min
100m/min	100m/min	100m/min	100m/min	100m/min
30m/min	30m/min	30m/min	30m/min	30m/min
12支×2	12支	12支	12支×2	12支×4
X方向:(2+2)×2 Y方向:(2+2)×2	X方向:(2+2)×2 Y方向:(2+2)×2	X方向:2+2 Y方向:2+2	X方向:(2+2)×2 Y方向:(2+2)×2	X方向:(2+2)×4 Y方向:(2+2)×4
9支	6支+X.Y两方向锯片	9支	9支×2	9支×2
30mm	30mm	30mm	30mm	30mm
1210mm	1210mm	1210mm	左工位≤650mm 右工位≤850mm 选配(左工位≤650mm 右工位≤1210mm)	左工位≤650mm 右工位≤850mm 选配(左工位≤650mm 右工位≤1210mm)
70mm	70mm	70mm	70mm	70mm
3300mm	3300mm	3300mm	3300mm	3300mm
9mm	9mm	9mm	9mm	9mm
55mm	55mm	55mm	55mm	55mm
上吸尘口φ200mm×2 下吸尘口φ150mm	上吸尘口φ200mm×2+φ150mm 下吸尘口φ150mm	上吸尘口φ200mm+φ150mm 下吸尘口φ150mm	上吸尘口φ200mm×2 下吸尘口φ150mm×2	上吸尘口φ200mm×4 下吸尘口φ150mm×2
5900x3150x2500mm	5900x3150x2500mm	5900x2960x2500mm	5950x4450x2500mm	5950x4450x2500mm
3000kg	3100kg	3700kg	6000kg	6500kg

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封边机



数控钻



开料机



电脑锯



推台锯



排钻



自动化



木门设备



CNC ROUTER SERIES +

Automatic loading and unloading |
Straight line tool change | 4 processes

数控开料系列

自动上下料|直排换刀|四工序



智能排版，自动上下料、开料、开槽、排单面孔一步到位

Smart layout arrangement, automatic loading/unloading, cutting, grooving, and arranging
single face holes in one step

HE409GASCP

CNC router(heavy duty CNC machining center)
One-touch customized cabinet/door panel production

数控开料机(重型数控加工中心)

橱柜/门板一键定制神器



真空水泵
Water cooling vacuum pump



12刀库直排换刀
12 tool changer



自动贴标
Automatic labeling



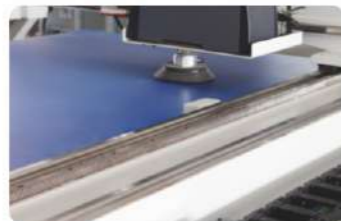
自动上下料
Automatic loading & unloading



4x9尺加工
Max.4x9 panel processing



直排换刀系统
Straight line tool change system



自动贴标机
Automatic labeling machine



吸盘强力抓板装置
Strong suction cup gripping device



干式真空泵(选配)
Dry vacuum pump(optional)



现场操作视频
Operating video

HE409EB

Industrial heavy-duty CNC router
Suitable for high-density panel nesting

工业级重型开料机

适用于密度较大的板材开料



台面除尘机构
Table dust cleaning mechanism



压辊装置
Pressure roller



吸盘抓料
Suction cup gripping



重型机架
Heavy duty main frame



水冷主轴+钻包
Water cooling spindle + boring unit



8刀库圆盘换刀
Disk type 8 tools library tool change



4x9尺加工
Max.4x9 panel processing



金属真空吸附腔+双层真空吸附
Dual layers vacuum table with metal chamber



12KW 水冷工业级自动换刀主轴+9V钻包组
Industry level 12KW water-cooling automatic tool changer spindle + 9v drilling unit



强力真空悬浮抓料吸盘
Powerful vacuum loading system suction cup



现场操作视频
Operating video

HK409T4

CNC router

Cutting, grooving, and drilling in one smooth motion

数控开料机

开料、开槽、钻孔一气呵成



HK409T2B

CNC router

Multiple processes can be done in one step

数控开料机

多种工序、一步到位



6kw 风冷主轴
6kw air cooling spindle



双工作台加工(选配)
Dual working tables(optional)



真空水泵
Vacuum pump



四主轴加工
Four-spindle machining



4x9尺加工
Max. 4x9 panel processing



单面钻孔
Single-sided drilling



柔性开料
Flexible nesting



开槽制榫
Grooving & tenon



真空水泵
Vacuum pump



双主轴+钻包
2 spindles +drilling unit



4x9尺加工
Max. 4x9 panel processing



封边机



数控钻



开料机



电脑锯



推台锯



排钻



自动化



木门设备

数控开料机系列参数表

CNC router series parameter table

项目名称 Model	HE409EB	HE409GBASCP	HE409GBAD	HE409GASCP	HE409GA
加工尺寸 Working stroke	1220×2750×30mm	1220×2750×30mm	1220×2750×30mm	1220×2750×30mm	1220×2750×30mm
工作行程 Traveling stroke	1600×4500×100mm	1850×3500×260mm	1850×6100×260mm	1850×3500×260mm	1850×3500×260mm
空行速度 Idling speed	80m/min	80m/min	80m/min	80m/min	80m/min
工作速度 Working speed	12-25m/min	12-25m/min	12-25m/min	12-25m/min	12-25m/min
主轴功率 Spindle power	12.0kw水冷(钻包2.2kw) 12.0kw water-cooled(2.2kw drill pack)	9.0kw(钻包2.2kw) 9.0kw(2.2kw drill pack)	9.0kw(钻包2.2kw) 9.0kw(2.2kw drill pack)	9.0kw	9.0kw
主轴转速 Spindle speed	18000r/min	18000r/min	18000r/min	18000r/min	18000r/min
工作电压 Working voltage	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz
驱动系统 Driving system	伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive
定位方式 Positioning method	高精度双定位气缸+定位靠档 High-precision double positioning cylinder+ positioning ruler	高精度定位气缸+定位靠档 High-precision positioningcylinder + positioning by gear	高精度定位气缸+定位靠档 High-precision positioningcylinder + positioning by gear	高精度定位气缸+定位靠档 High-precision positioningcylinder + positioning by gear	高精度定位气缸+定位靠档 High-precision positioningcylinder + positioning by gear
台面结构 Table Structure	分区吸附台面 Multi-area vacuum table	分区吸附台面 Multi-area vacuum table	分区吸附台面 Multi-area vacuum table	分区吸附台面 Multi-area vacuum table	分区吸附台面 Multi-area vacuum table
水循环真空泵 Water cooling vacuum pump	11kw	11kw	11kw	11kw	11kw
外形尺寸 Dimension	5500×2300×2450mm	11300×2750×3150mm	6800×2750×3150mm	11300×2750×3150mm	4250×2750×3150mm
吸尘口 Suction port size	φ200/φ130/φ130	φ200/φ100	φ200	φ150/φ100	φ150/φ100
总功率 Total power consumption	33kw	34kw	28kw	32kw	26kw
重量 Weight	4.6T	4.2T	2.8T	4.1T	2.2T

项目名称 Model	HK409T2BD	HK409T2B	HK409T3 HK409T4	HK409T4D	HK409T2 HK409T1
加工尺寸 Working area	1220×2750×30mm	1220×2750×30mm	1220×2750×30mm	1220×2750×30mm	1220×2750×30mm
工作行程 Traveling area	1850×6100×260mm	1850×3500×260mm	1850×3500×260mm	1850×6100×260mm	1850×3500×260mm
空行速度 Idling speed	80m/min	80m/min	80m/min	80m/min	80m/min
工作速度 Working speed	12-25m/min	12-25m/min	12-25m/min	12-25m/min	12-25m/min
主轴功率 Spindle power	6.0kw×2(钻包2.2kw) 6.0kw×2(2.2kw drill pack)	6.0kw×2(钻包2.2kw) 6.0kw×2(2.2kw drill pack)	HK409T3:6.0kw×3 HK409T4:6.0kw×4	6.0kw×4	HK409T2:6.0kw×2 HK409T1:6.0kw×1
主轴转速 Spindle speed	18000r/min	18000r/min	18000r/min	18000r/min	18000r/min
工作电压 Working voltage	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz
驱动系统 Driving system	伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive
定位方式 Positioning method	高精度定位气缸+定位靠档 High-precision positioningcylinder + positioning by gear	高精度定位气缸+定位靠档 High-precision positioningcylinder + positioning by gear	高精度定位气缸+定位靠档 High-precision positioningcylinder + positioning by gear	高精度定位气缸+定位靠档 High-precision positioningcylinder + positioning by gear	高精度定位气缸+定位靠档 High-precision positioningcylinder + positioning by gear
台面结构 Table Structure	分区吸附台面 Multi-area vacuum table	分区吸附台面 Multi-area vacuum table	分区吸附台面 Multi-area vacuum table	分区吸附台面 Multi-area vacuum table	分区吸附台面 Multi-area vacuum table
水循环真空泵 Water cooled vacuum pump	11kw	11kw	11kw	11kw	11kw
外形尺寸 Dimensions	6800×2750×3150mm	4250×2750×3150mm	4250×2750×3150mm	6800×2750×3150mm	4250×2750×3150mm
吸尘口 Suction port	φ200	φ200/φ100	φ200/φ100	φ200	φ200/φ100
总功率 Total power	31kw	31kw	HK409T3:35kw HK409T4:41kw	41kw	HK409T2:29kw HK409T1:23kw
重量 Weight	2.8T	2.2T	2.2T	2.8T	2.2T

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封边机



数控钻



开料机



电脑锯



推台锯



排钻



自动化



木门设备



COMPUTER PANEL SAW SERIES +

Heavy front loading | heavy rear loading |
High precision push table saw

电脑裁板锯系列

重型前上料|重型后上料|精密推台锯



高精度、高效率、超稳定大规模批量开料利器

High-precision, high-efficiency, ultra-stable computer panel saw for large-scale batch panels cutting.

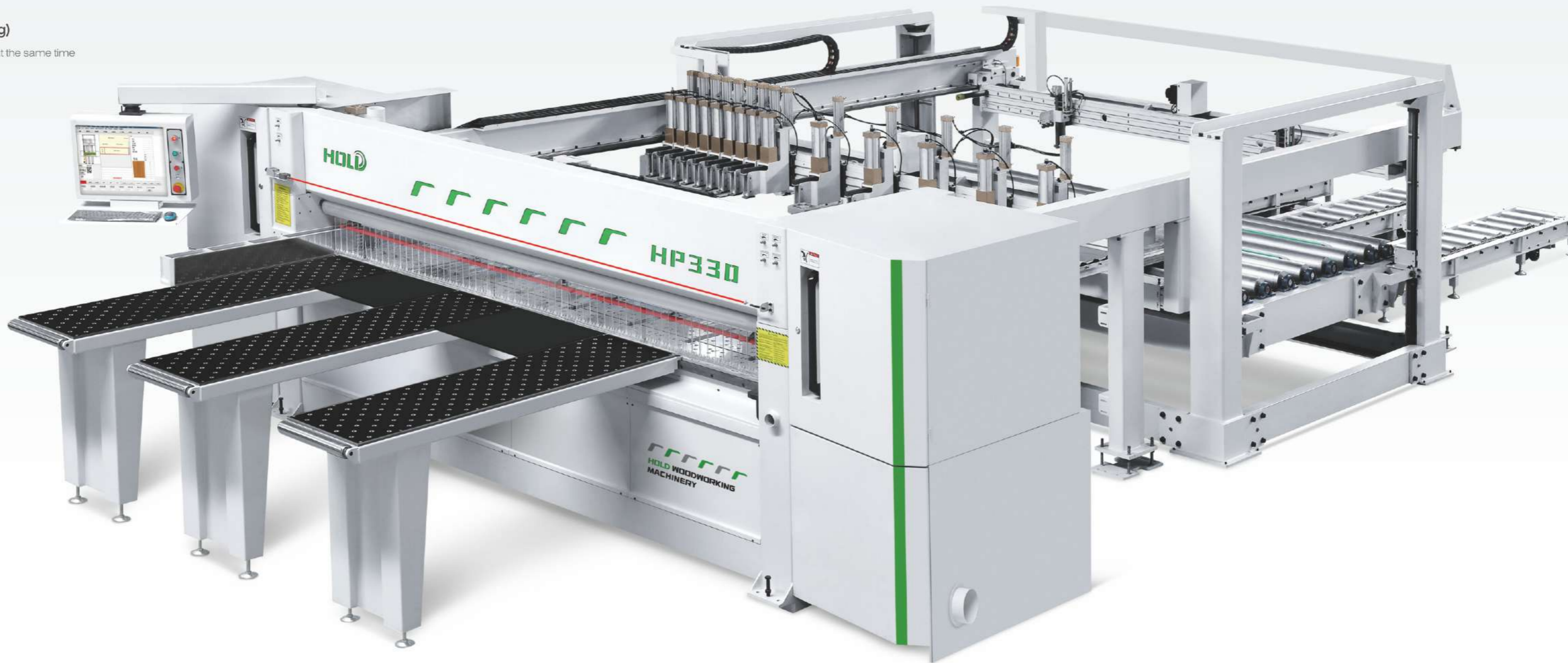
HP330HB

Computer panel saw (heavy duty rear loading)

Double pusher beam, feeding and pushing can be done at the same time

电脑裁板锯(重型后上料)

双推箱, 上料、推料同步进行



加工示意图
Processing schematic drawing

-  气动双侧靠
Dual pneumatic ruler
-  气动拆除主锯
Pneumatic saw lock/unlock shaft
-  钢镀铬工作台
Chrome treatment steel working table
-  自研控制系统
Exclusive-developed control system
-  丝杆传动升降
Ball screw driven lifting system
-  重型后上料
Heavy duty rear loading



现场操作视频
Operating video

封边机

数控钻

开料机

电脑锯

推台锯

排钻

自动化

木门设备

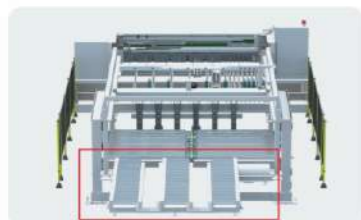
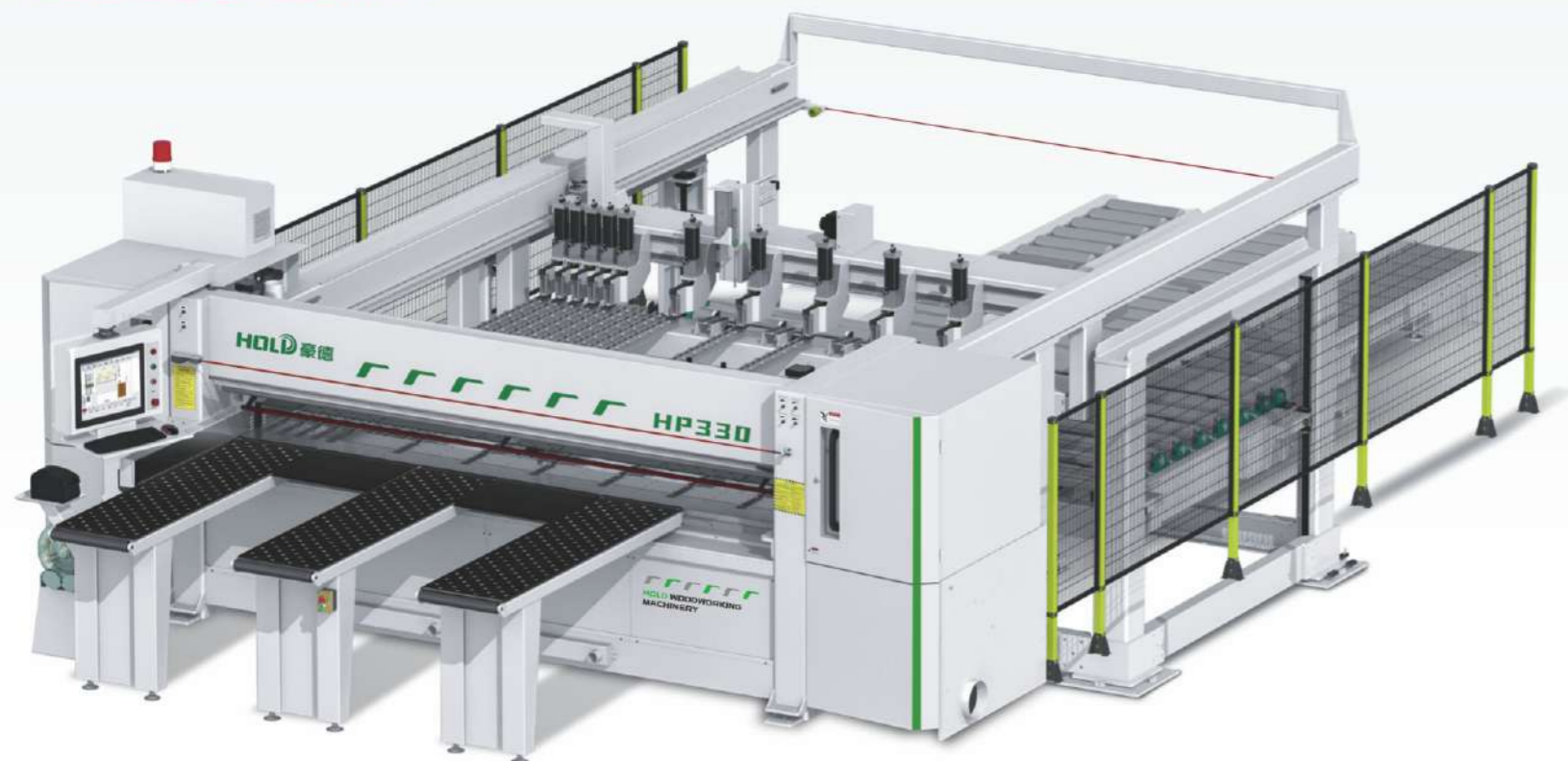
HP330H

Computer panel saw(heavy duty rear loading)

Synchronous heavy duty lifting table with 4 independent columns

电脑裁板锯(重型后上料)

独立四立柱同步重型升降台



HP330H:后上料带动力输送辊台(选配)
HP330H:Rear loading with powered conveyor roller conveyor(optional)



气动双侧靠
Dual pneumatic ruler



气动拆除主锯
Pneumatic saw lock/unlock shaft



钢镀铬工作台
Chrome treatment steel working table



自研控制系统
Exclusive-developed control system



丝杆传动升降
Ball screw driven lifting system



重型后上料
Heavy duty rear loading

HP330L

Computer panel saw(heavy duty rear loading)

Ultra-powerful industrial computer control

电脑裁板锯(后上料)

超强版工控电脑控制



现场操作视频
Operating video



后上料升降平台
Rear loading lifting table



气动双侧靠
Dual pneumatic ruler



气动拆除主锯
Pneumatic saw lock/unlock shaft



钢镀铬工作台
Chrome treatment steel working table



自研控制系统
Exclusive-developed control system



丝杆传动升降
Ball screw driven lifting system



重型后上料
Heavy duty rear loading



封边机



数控钻



开料机



电脑锯



推台锯



排钻



自动化



木门设备

HP330G/380G/430G

Computer panel saw(front loading)

Ultra-powerful industrial computer control

电脑裁板锯(前上料)

超强版工控电脑控制



加工示意图
Processing schematic drawing



气动双侧靠
Dual pneumatic ruler



气动拆除主锯
Pneumatic saw lock/unlock shaft



钢镀铬工作台
Chrome treatment steel working table



自研控制系统
Exclusive-developed control system



重型前上料
Heavy duty front loading

HP290/330/380/430

Computer panel saw(front loading)

Ultra-powerful industrial computer control

电脑裁板锯(前上料)

超强版工控电脑控制



同步打印标签
Sync label printing



气动侧靠
Dual pneumatic ruler



手动拆除主锯
Manual main blade dismantle



钢镀铬工作台
Chrome treatment steel working table



自研控制系统
Exclusive-developed control system



现场操作视频
Operating video



封边机



数控钻



开料机



电脑锯



推台锯



排钻



自动化



木门设备

电脑裁板锯系列参数表

Computer panel saw series parameter table

项目名称 Model	HP380G	HP330G	HP330	HP290
上料方式 Feeding method	前上料/Front feeding	前上料/Front feeding	前上料/Front feeding	前上料/Front feeding
锯切长度 Max cutting length	3750mm	3180mm	3300mm	2900mm
锯切宽度 Max cutting width	3800mm	3300mm	3300mm	2900mm
锯片最大高度 Max height of blade	100(120)mm智能升降 100(120)mm intelligent lifting	100(120)mm智能升降 100(120)mm intelligent lifting	100mm智能升降 100mm intelligent lifting	100mm智能升降 100mm intelligent lifting
主锯片 Main saw blade	400×4.4/3.2×75×72T×15/105 可选450×4.4/3.2×75×72T×15/105(optional)	400×4.4/3.2×75×72T×15/105 可选450×4.4/3.2×75×72T×15/105(optional)	400×4.4/3.2×75×72T×15/105	400×4.4/3.2×75×72T
槽锯片 Scoring saw blade	160×5.3/3.2×45×24T	160×5.3/3.2×45×24T	160×5.3/3.2×45×24T	160×5.3/3.2×45×24T
锯座前进速度 Forward speed of saw carriage	5-100m/min	5-100m/min	5-100m/min	5-100m/min
锯座回程速度 Backward speed of saw carriage	0-100m/min	0-100m/min	0-100m/min	0-100m/min
机械手前进速度 Forward speed of mechanical grippers	0-100m/min	0-100m/min	0-100m/min	0-100m/min
机械手回程速度 Backward speed of mechanical grippers	0-100m/min	0-100m/min	0-100m/min	0-100m/min
侧压装置 Side pressure device	气动双侧压轮 Pneumatic double side pressing wheels	气动双侧压轮 Pneumatic double side pressing wheels	气动靠板 Pneumatic align panel	气动靠板 Pneumatic align panel
主锯轴马达功率 Motor power of main saw shaft	18.5KW	18.5KW	15KW、可选18.5KW (optional)	15KW、可选18.5KW (optional)
槽锯轴马达功率 Motor power of scoring saw shaft	2.2KW	2.2KW	2.2KW	2.2KW
锯车伺服电机 Saw carriage servo motor	1.8KW	1.8KW	1.8KW	1.8KW
送料轴电机 Feeding shaft motor	1.8KW	1.8KW	1.8KW	1.8KW
机械手数量 Mechanical gripper's quantity	10 PCS	8 PCS	8 PCS	7 PCS
气浮台高压风机 High pressure blower of air floating table	2.2KW	2.2KW	2.2KW	2.2KW
后上料平台尺寸 Rear feeding table dimension	-	-	-	-
包装尺寸 Packing size	6000×1350×2170mm 5900×920×1000mm	5400×1350×2170mm 4100×920×1000mm	5560×1150×1900mm 4100×920×1000mm	5200×1150×1900mm 4100×920×1000mm
机械占地面积 Floor area	7000×6000×2200mm	6400×5400×2200mm	7104×5560×1850mm	6650×5060×1850mm
重量 Weight	6000kg	5500kg	4500kg	4200kg
最小板材尺寸 Minimum cutting size	50×30mm	50×30mm	50×30mm	50×30mm
总功率 Total power	26.5KW	26.5KW	23KW	23KW

项目名称 Model	HP380L	HP330L	HP330H	HP330HB
上料方式 Feeding method	后上料/Rear feeding	后上料/Rear feeding	后上料/Rear feeding	双推箱后上料 Rear feeding with double pusher beams
锯切长度 Max cutting length	3750mm	3180mm	3180mm	3180mm
锯切宽度 Max cutting width	3800mm	3300mm	3300mm	3300mm
锯片最大高度 Max height of blade	100(120)mm智能升降 100(120)mm intelligent lifting	100(120)mm智能升降 100(120)mm intelligent lifting	100(120)mm智能升降 100(120)mm intelligent lifting	100(120)mm智能升降 100(120)mm intelligent lifting
主锯片 Main saw blade	400×4.4/3.2×75×72T×15/105 可选450×4.4/3.2×75×72T×15/105(optional)	400×4.4/3.2×75×72T×15/105 可选450×4.4/3.2×75×72T×15/105(optional)	400×4.4/3.2×75×72T×15/105 可选450×4.4/3.2×75×72T×15/105(optional)	400×4.4/3.2×75×72T×15/105 可选450×4.4/3.2×75×72T×15/105(optional)
槽锯片 Scoring saw blade	160×5.3/3.2×45×24T	160×5.3/3.2×45×24T	160×5.3/3.2×45×24T	160×5.3/3.2×45×24T
锯座前进速度 Forward speed of saw carriage	5-100m/min	5-100m/min	5-100m/min	5-100m/min
锯座回程速度 Backward speed of saw carriage	0-100m/min	0-100m/min	0-100m/min	0-100m/min
机械手前进速度 Forward speed of mechanical grippers	0-100m/min	0-100m/min	0-100m/min	0-100m/min
机械手回程速度 Backward speed of mechanical grippers	0-100m/min	0-100m/min	0-100m/min	0-100m/min
侧压装置 Side pressure device	气动双侧压轮 Pneumatic double side pressing wheels	气动双侧压轮 Pneumatic double side pressing wheels	气动双侧压轮 Pneumatic double side pressing wheels	气动双侧压轮 Pneumatic double side pressing wheels
主锯轴马达功率 Motor power of main saw shaft	18.5KW	18.5KW	22KW	22KW
槽锯轴马达功率 Motor power of scoring saw shaft	2.2KW	2.2KW	2.2KW	2.2KW
锯车伺服电机 Saw carriage servo motor	1.8KW	1.8KW	1.8KW	1.8KW
送料轴电机 Feeding shaft motor	1.8KW	1.8KW	1.8KW	1.8KW
机械手数量 Mechanical gripper's quantity	11 PCS	10 PCS	10 PCS	10 PCS
气浮台高压风机 High pressure blower of air floating table	2.2KW	2.2KW	2.2KW	2.2KW
后上料平台尺寸 Rear feeding table's dimension	3200×2200×450mm	2500×1250×450mm	3800×2200×600mm	3800×2200×6000mm
包装尺寸 Packing size	6000×1350×2170mm 5900×920×1000mm 3300×2300×800mm	5400×1350×2170mm 4100×920×1000mm 2600×1350×800mm	5400×1420×2200mm 5900×920×1000mm 3800×2000×1000mm	5400×1420×2200mm 5900×920×1000mm 4100×920×1000mm 3800×2000×1000mm
机械占地面积 Floor area	8300×6000×2200mm	6400×5400×2200mm	8100×5400×2200mm	8100×5400×2200mm
重量 Weight	6500kg	6000kg	10500kg	11000kg
最小板材尺寸 Minimum cutting size	50×30mm	50×30mm	50×30mm	50×30mm
总功率 Total power	30.5KW	30.5KW	39KW	41KW

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MJ320D

Table saw

推台锯



MJ320M

Table saw

推台锯



MJ320C

Table saw

推台锯



MJ320DK

CNC sliding table saw

数控精密推台锯



纵向靠尺采用伺服电机驱动
确保锯切尺寸精准度
Lengthwise ruler is driven by servo motor
to ensure cutting size precision



高性能触摸屏
清晰可靠操作方便
High performance touch screen which is
clear and easy for operation



导轨采用高铬钢, 精度高使用寿命高
滑动工作台采用多点锁定, 极大地提高了工作效率
High chromium steel guideway provides high precision and long service life.
Sliding table come with multi-point locking to improve working efficiency.

项目名称	Model	MJ320DK/MJ380DK	MJ320D/MJ380D(45°)	MJ320M/MJ380M(45°)	MJ320C/MJ380C(90°)
推台长度	Sliding table length	3200mm/3800mm	3200mm/3800mm	3200mm/3800mm	3200mm/3800mm
锯片最大高度	Max. working height	90mm	90mm	90mm	90mm
主锯片最大直径	Max. main saw blade dia	350mm	350mm	350mm	350mm
开槽锯片直径	Scoring saw blade dia	120mm×20mm	120mm×20mm	120mm×20mm	120mm×20mm
主锯轴转速	Main saw spindle speed	4200/5600r/min	4200/5600r/min	4200/5600r/min	4200/5600r/min
槽锯轴转速	Scoring saw spindle speed	8500r/min	8500r/min	8500r/min	8500r/min
主锯电机功率	Main saw motor power	5.5kw	5.5kw	5.5kw	5.5kw
槽锯电机功率	Scoring saw motor power	0.75kw	0.75kw	0.75kw	0.75kw

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封边机

数控钻

开料机

电脑锯

推台锯

排钻

自动化

木门设备



DRILLING SERIES +

CNC row drilling | automatic row drilling |
Woodworking drilling machine

排钻系列

数控排钻 | 自动排钻 | 木工钻床



精密直线导轨，优质高强钢材热处理机架，恒久稳定，钻孔利器

Precise linear guide, heat treatment hardened steel machine frame for long term
stability and durability. Good tool for drilling

HB8442K/HB8042K

CNC automatic feeding multi-row drill

Applies to custom furniture, panel furniture, cabinet wardrobe, office furniture

数控自动送料多排钻

适用于定制家具、板式家具、橱柜衣柜、办公家具



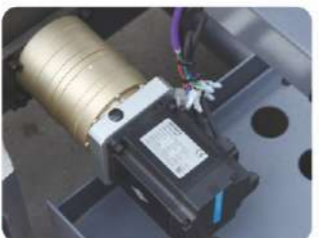
皮带式自动送料装置
Belt-type automatic feeding device



精准定位感应装置
Precision positioning induction device



扫码后, 自动显示钻头的分布
After scanning the barcode, the display will show the drill bit distribution



高精度伺服电机
High precision servo motor

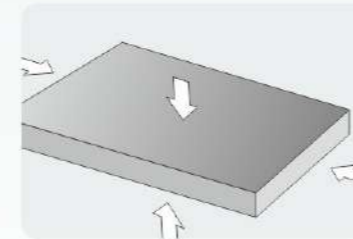


丝杆精密传动
Precision screw drive

HB8442

Automatic feeding multi-row drill

自动送料多排钻



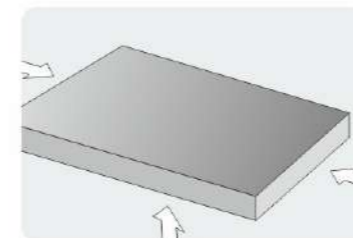
四面高效钻孔
Four-sided efficient drilling



HB8042

Automatic feeding multi-row drill

自动送料多排钻



三面高效钻孔
Three-sided efficient drilling



封边机

数控钻

开料机

电脑锯

推台锯

排钻

自动化

木门设备

HB610i 木工钻床 (六排钻)

Drilling machine (six-row drill)



HB406BLi 木工钻床 (四排钻)

Drilling machine (four-row drill)



HB404L 木工钻床 (四排钻)

Drilling machine (four-row drill)



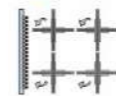
HB404 木工钻床 (四排钻)

Drilling machine (four-row drill)



HB305i 木工钻床 (三排钻)

Drilling machine (three-row drill)



HB303L 木工钻床 (三排钻)

Drilling machine (three-row drill)



HB221 木工钻床 (双排钻)

Drilling machine (two-row drill)



HB121 木工钻床 (单排钻)

Drilling machine (single-row drill)



排钻系列参数表

Drilling machine series parameter table

项目名称	Model	HB8042K	HB8042	HB8442K	HB8442	HB610i/ HB606
最大加工宽度(X轴)	Max.width of workpiece	2450mm	2450mm	2450mm	2450mm	2450mm
水平钻轴最大间距	Max.distance of two horizontal drilling head	640mm	640mm	640mm	640mm	640mm
垂直钻排最小间距	Min.distance of vertical drilling row	128mm	128mm	128mm	128mm	128mm
最大工件厚度	Max.thickness of workpiece	50mm	50mm	50mm	50mm	78mm
水平最大钻孔深度	Max.depth of horizontal drilling head	40mm	40mm	40mm	40mm	40mm
垂直最大钻孔深度	Max.depth of vertical drilling head	70mm	70mm	70mm	70mm	70mm
钻轴转速	Rotating speed of drilling spindles	2800rpm(50HZ)	2800rpm(50HZ)	2800rpm(50HZ)	2800rpm(50HZ)	2800rpm(50HZ)
垂直箱功率	Vertical box power	0.75kw×5	-	0.75kw×9	-	-
垂直钻排功率	Vertical drilling power	1.1kw×2	1.1kw×2	1.1kw×2	1.1kw×2	1.1kw×2/1.5kw
水平钻排功率	Horizontal drilling power	1.5kw	1.5kw	1.5kw	1.5kw	1.5kw
送料电机功率	Feeding motor power	0.37kw×2×2	0.5kw×2	0.37kw×2×2	0.5kw×2	-
送料速度	Feeding speed	70m/min	70m/min	70m/min	70m/min	-
工作气压	Working pressure	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa
机械尺寸(mm)	Dimension of machine	4200×2300×1800	3850×2200×1760	4600×3100×2000	4250×3100×2000	3850×2500×1800
装箱尺寸(mm)	Packing size	4500×2300×1900	3900×2250×1800	4500×2300×2050	4300×2000×2050	3900×1320×1850

项目名称	Model	HB305i/ HB303	HB407L/ HB404L/ HB305L/ HB303L	HB406BLi/ HB404BL	HB235	HB221	HB121
最大加工宽度(X轴)	Max.width of workpiece	1850mm	2450mm	2450mm	-	-	-
水平钻轴最大间距	Max.distance of two horizontal drilling head	640mm	640mm	640mm	1088mm	640mm	640mm
垂直钻排最小间距	Min.distance of vertical drilling row	128mm	128mm	128mm	-	-	-
最大工件厚度	Max.thickness of workpiece	78mm	78mm	78mm	78mm	78mm	78mm
水平最大钻孔深度	Max.depth of horizontal drilling head	40mm	40mm	40mm	-	-	-
垂直最大钻孔深度	Max.depth of vertical drilling head	70mm	70mm	70mm	-	-	-
钻轴转速	Rotating speed of drilling spindles	2800rpm(50HZ)	2800rpm(50HZ)	2800rpm(50HZ)	-	-	-
垂直箱功率	Vertical box power	-	-	-	-	-	-
垂直钻排功率	Vertical drilling power	(HB305i)1.1kw×2 (HB303)1.5kw	(HB407L/305L)1.1kw×2 (HB404L/303L)1.5kw	(HB305i)1.1kw×2 (HB303)1.5kw	1.5kw×2	1.5kw	1.5kw
水平钻排功率	Horizontal drilling power	1.5kw	1.5kw	1.5kw	1.5kw×2	1.5kw	-
工作气压	Working pressure	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa
机械尺寸(mm)	Dimension of machine	2700×2500×1760	3450×2500×1800	3850×2500×1800	1750×1200×1300	1200×1000×1500	1200×1000×1250
装箱尺寸(mm)	Packing size	2750×1350×1800	3550×1350×1800	3900×1350×1800	1850×1300×1650	1300×1100×1650	1300×1100×1350

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HB5KD

Drilling machine (the drawer drilling machine double positions)

木工钻床(抽屉板钻孔机双定位)

适用于定制家具、板式家具
橱柜衣柜、办公家具

Applies to custom furniture, panel furniture
Cabinet wardrobe, office furniture



双板同时加工, 快速高效
Simultaneous processing of both panel fast and efficient



HB4KD

Drilling machine (with automatic receiving platform)

木工钻床(可选配自动接料平台)

适用于抽屉板钻孔加工

Suitable for drilling of drawer panel



自动接料平台
Automatic receiving platform(optional)



现场操作视频
Operating video



抽屉板钻孔机参数表

Drawer drilling machine parameter table

项目名称	Model	HB4K	HB4KD	HB5K	HB5KD
钻轴间距	Drill axis distance	32mm	32mm	32mm	32mm
水平钻头数	Quantity of horizontal drill	21×2	21×2	21×2	21×2
垂直钻头数	Quantity of vertical drill	21×2	(11+11)×2	21×3	(11+11)×3
送料电机功率	Feeding motor power	1.5kw	1.5kw	1.5kw	1.5kw
送料频率	Feeding frequency	20件/min	20件/min	20件/min	20件/min
水平钻排功率	Horizontal Drill Power	2×1.5kw	2×1.5kw	2×1.5kw	2×1.5kw
垂直钻排功率	Vertical drill power	1.5kw	2×1.1kw	1.5kw	2×1.1kw
电机转速	Motor rotating speed	2800rpm	2800rpm	2800rpm	2800rpm
最大垂直钻孔深度	Max. vertical drilling depth	40mm	40mm	40mm	40mm
最大水平钻孔深度	Max. horizontal drilling depth	40mm	40mm	40mm	40mm
最小工件宽度(X轴)	Min. workpiece width (X axis)	235mm	235mm	350mm	350mm
最大工件宽度(X轴)	Max. workpiece width (X axis)	1400mm	1400mm	1400mm	1400mm
最大工件厚度(Z轴)	Max. working thickness(Z axis)	40mm	40mm	40mm	40mm
工件长度(Y轴)	Workpiece length (Y axis)	40-280mm (双工位Double workpieces) 40-580mm (单工位Single workpiece)	40-280mm (双工位Double workpieces) 40-580mm (单工位Single workpiece)	40-280mm (双工位Double workpieces) 40-580mm (单工位Single workpiece)	40-280mm (双工位Double workpieces) 40-580mm (单工位Single workpiece)
外形尺寸	Dimension	2750×2550×1700mm	2750×2550×1700mm	2750×2550×1700mm	2750×2550×1700mm

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PRODUCTION LINE SERIES +

Furniture intelligent manufacturing line |
Automatic workstation | Automatic equipment

自动化系列

家具智造整厂连线|自动化工作站|自动化设备



为家具制造企业提供，更高效、更智能、更稳定的解决方案
Providing more efficient, more intelligent, more stable solutions to furniture enterprises.

板式家具智能生产线

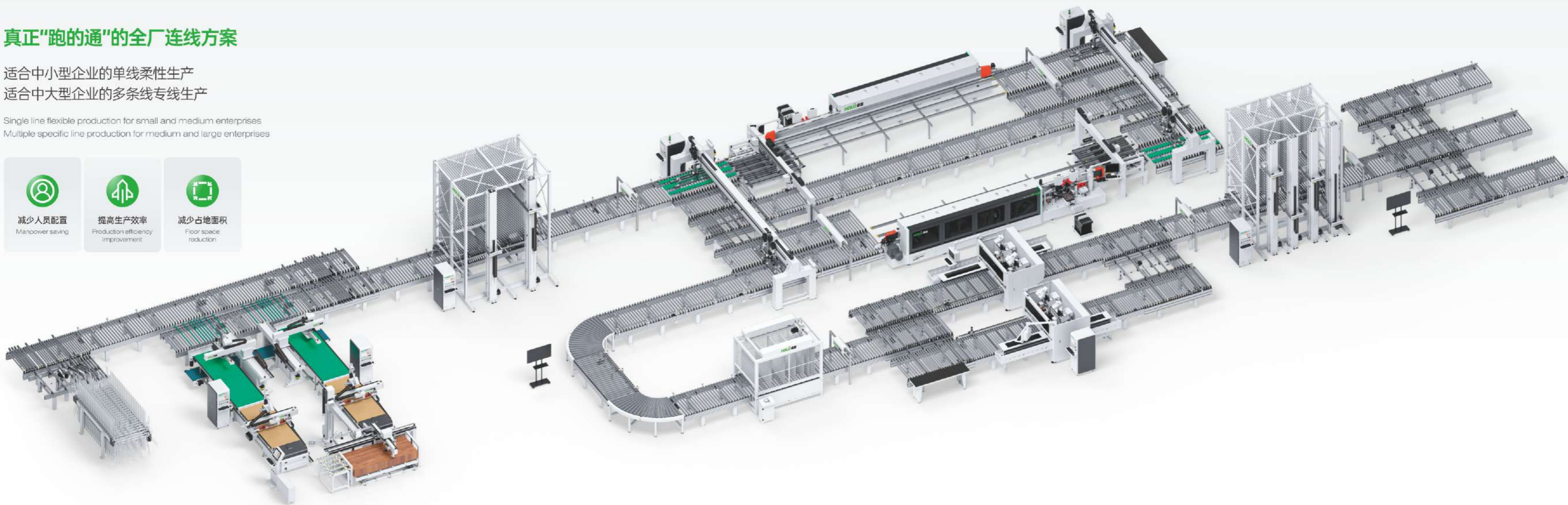
Panel furniture intelligent production line
Real "run through" the whole plant turnkey solution

真正“跑的通”的全厂连线方案

适合中小型企业的单线柔性生产
适合中大型企业的多条线专线生产

Single line flexible production for small and medium enterprises
Multiple specific line production for medium and large enterprises

-  **减少人员配置**
Manpower saving
-  **提高生产效率**
Production efficiency improvement
-  **减少占地面积**
Floor space reduction



-  **高速交替式贴标**
High speed alternate labeling
-  **双机并联开料**
Parallel dual nesting work cell
-  **余料收集缓存**
Waste/surplus materials collecting buffer
-  **智能立体缓存**
Intelligent vertical buffer stacking
-  **四边回转封边**
4-side edgebanding return line
-  **智能立式缓存**
Intelligent vertical buffer stacking
-  **双机并联钻铣**
Parallel dual drilling & milling
-  **智能立体分拣**
Intelligent vertical sorting storage

- 3** People
整条产线仅需3人
Whole production line need only 3 people
- 200** Pieces
单班产能200张大板
200 panels processing for single shift capacity
- 1000** m²
占地面积1000-1300m²
Floor space 1000-1300 m²
- ≥ 85%**
整线上线率85%以上
85%+ panels can be done by the line



流程演示视频
Process demo video

封边机

数控钻

开料机

电脑锯

推台锯

排钻

自动化

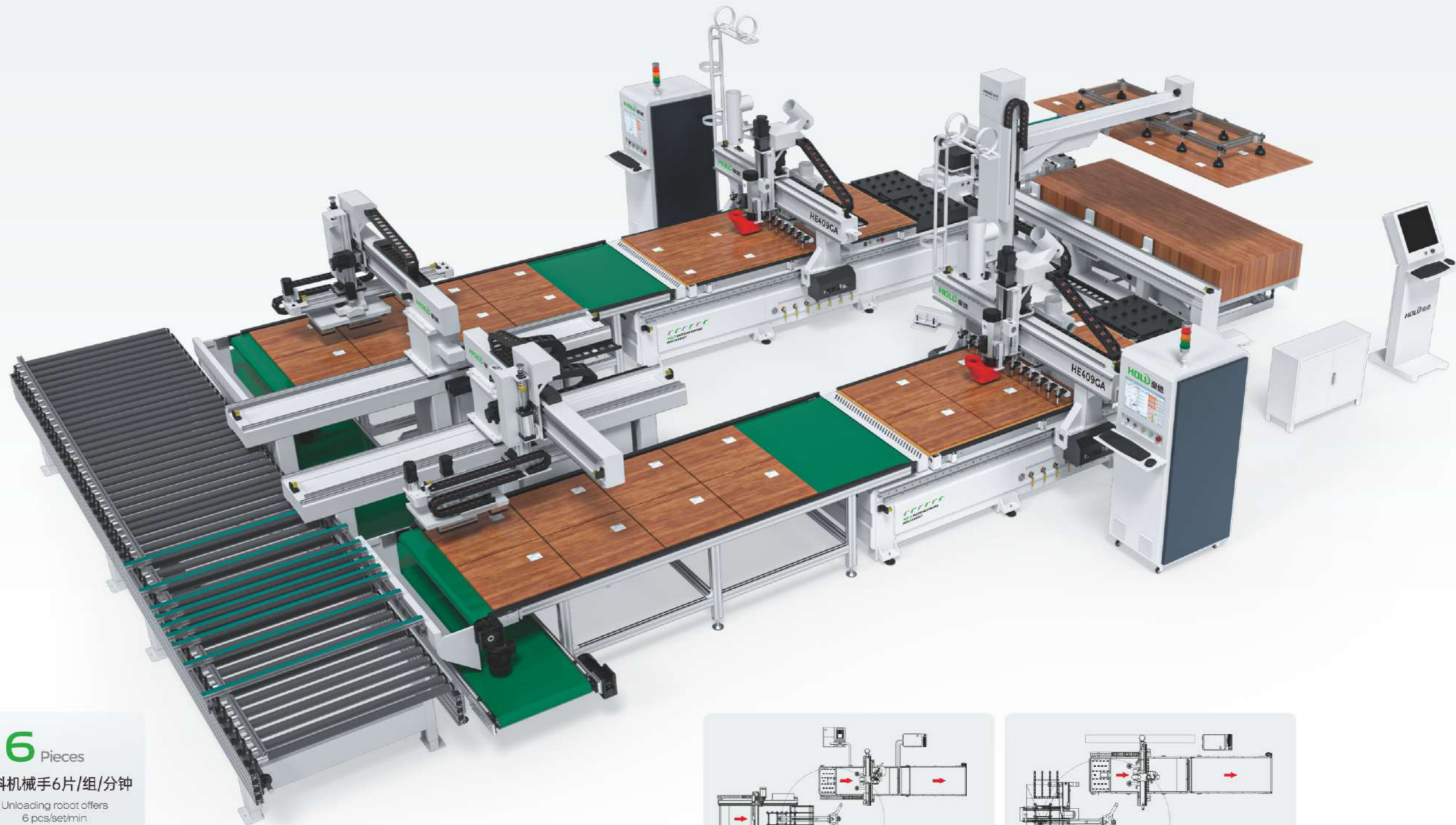
木门设备

数控开料 工作站

Flexible nesting, automatic loading unloading work cell
Multiple machine management can be achieved by 1 operator

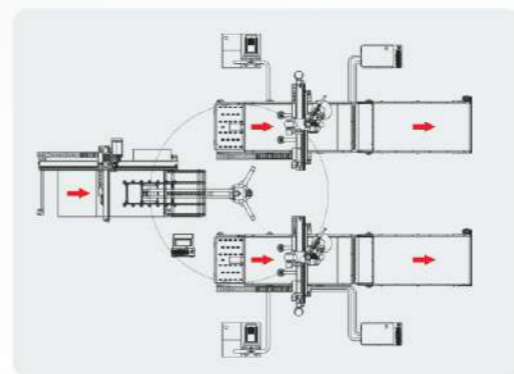
柔性智能开料双机连线

一人轻松看管多台开料机

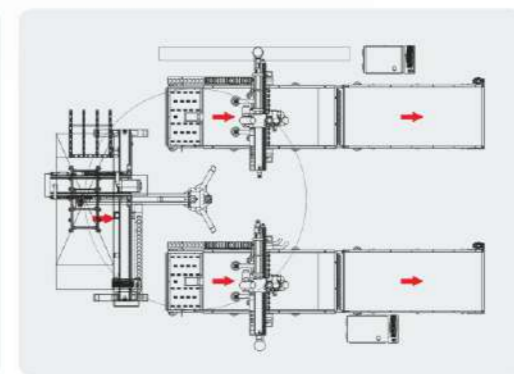


<p>16 Pieces</p> <p>双贴标、贴标≤16个/分钟</p> <p>Double labeling, Max. to 16PCS/min</p>	<p>50%</p> <p>对比单独贴贴提升效率50%</p> <p>Improve efficiency up to 50% compared with single type</p>	<p>6 Pieces</p> <p>出料机械手6片/组/分钟</p> <p>Unloading robot offers 6 pcs/set/min</p>
--------------------------------------------------------------------------------------------	----------------------------------------------------------------------------------------------------------	--------------------------------------------------------------------------------------------

<p>专利技术</p> <p>高速交替式贴标</p> <p>High speed alternate labeling</p>	<p>专利技术</p> <p>悬臂三轴机械手</p> <p>Cantilever type 3-axis robot gripper</p>	<p>专利技术</p> <p>机械手分拣出料</p> <p>Outfeed sorting robot gripper</p>	<p>不伤板件</p> <p>No damage to panel</p>	<p>中央总线控制</p> <p>Central bus control</p>	<p>废料皮带输送</p> <p>Waste belt conveyance</p>	<p>免挖坑设计</p> <p>No-pit design</p>	<p>减少占地面积</p> <p>Small floor space</p>
---------------------------------------------------------------------	----------------------------------------------------------------------------	---------------------------------------------------------------------	-------------------------------------------	----------------------------------------------	------------------------------------------------	-----------------------------------	--------------------------------------------



开料机2机连线 (1+2)
2 CNC routers production line(1+2)



开料机2机连线 (1+2)
2 CNC routers production line(1+2)



流程演示视频
Process demo video

封边机

数控钻

开料机

电脑锯

推台锯

排钻

自动化

木门设备

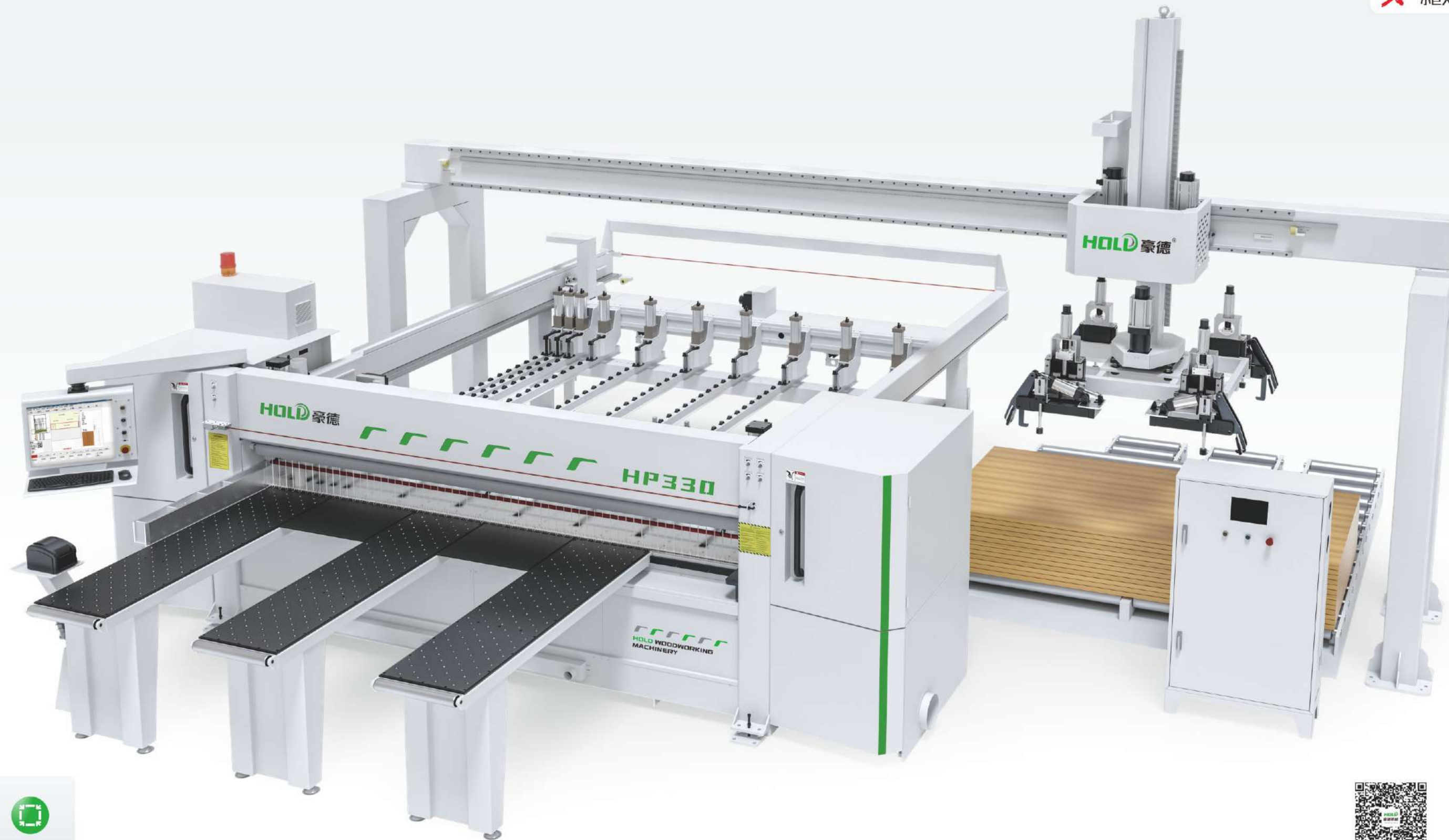
电脑裁板 工作站

Side feeding machine work cell

Workpiece min.thickness to 9mm(single piece grabbing unavailable)

龙门机侧上料

最薄上料可达9mm的板材(不可单张取板)



多点伺服抓板
Multi-point
servo grabbing



自动转向上料
Automatic
steering loading



龙门抓手缓存
Gantry
gripper buffer



提高板材出材率
Panel output
increasing



减少场地空间
Small floor
space



现场操作视频
Operating video



封边机



数控钻



开料机



电脑锯



推台锯



排钻



自动化



木门设备

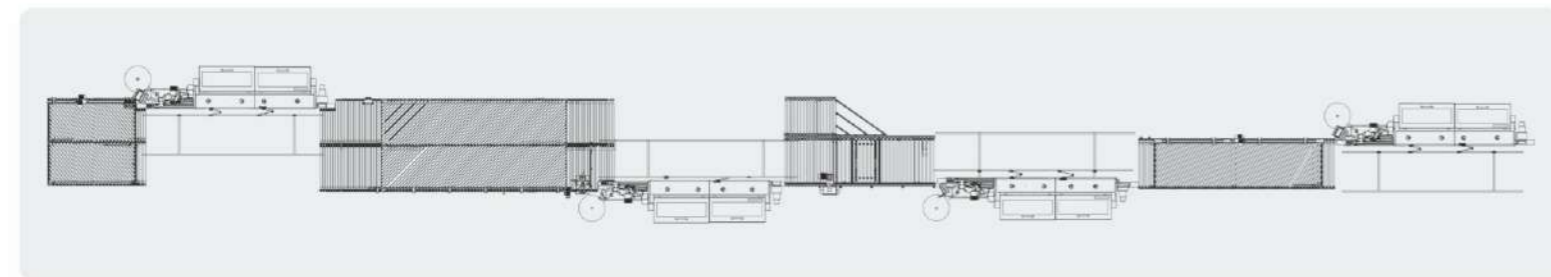
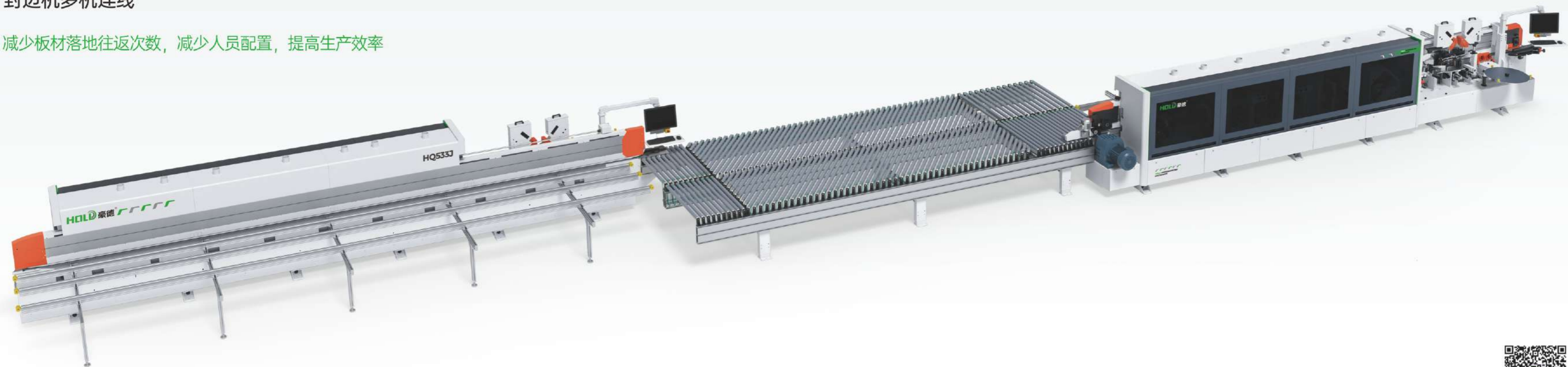
高效封边 工作站

High efficiency edge banding work cell

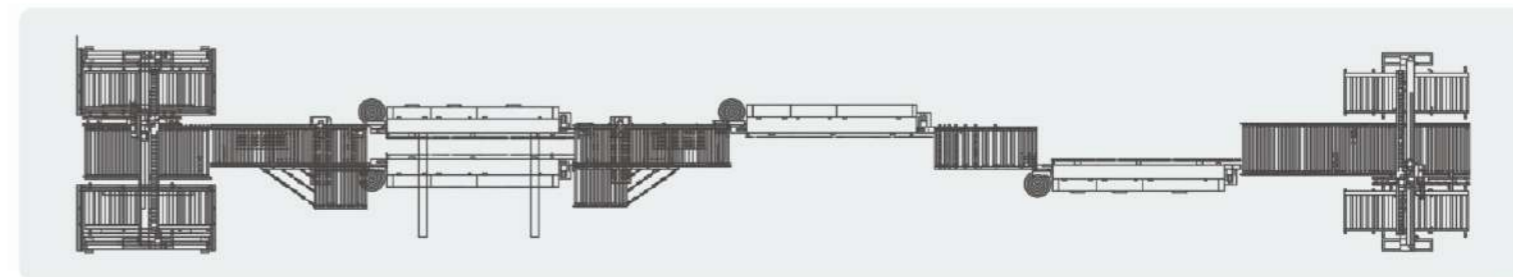
Reducing panel unloading and returning times, workstation lower manpower requirement, increasing production efficiency

封边机多机连线

减少板材落地往返次数，减少人员配置，提高生产效率



四台单端封边机连线
4-side edge banders production line



双端封边机+两单端封边机连线
Double-end edge bander + 2x single-end edge banders production line

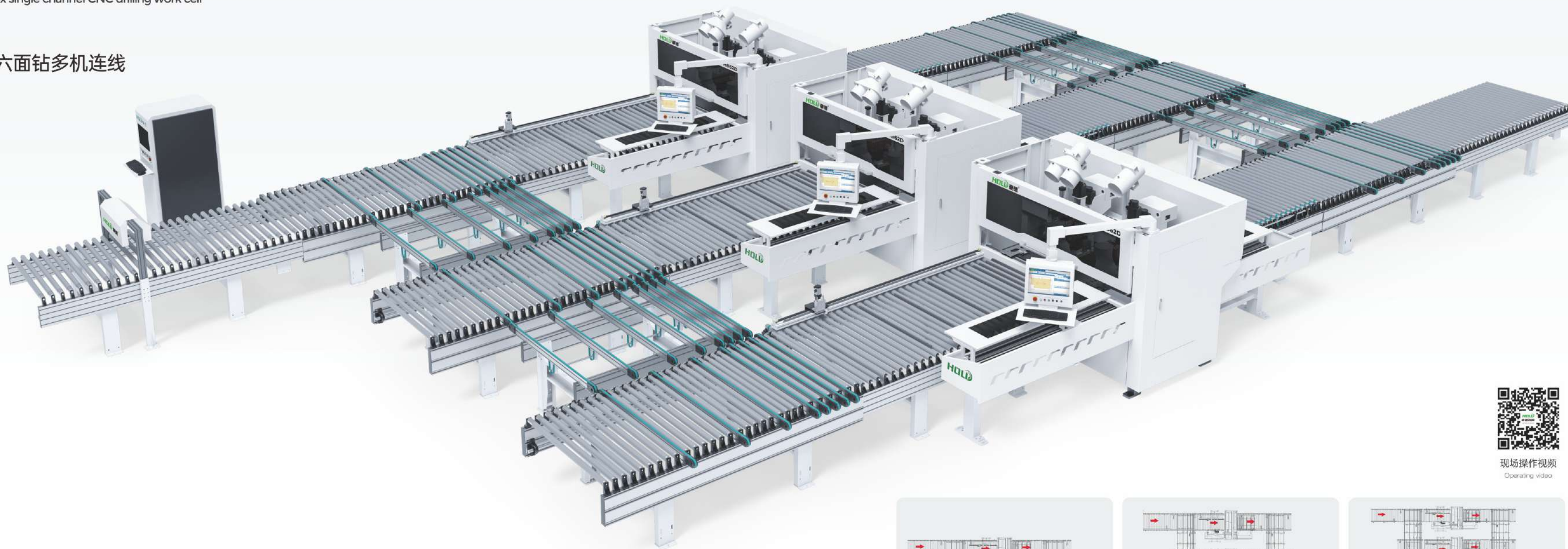


现场操作视频
Operating video

数控钻孔 工作站

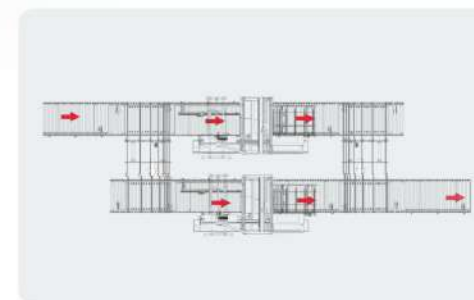
3x single channel CNC drilling work cell

六面钻多机连线

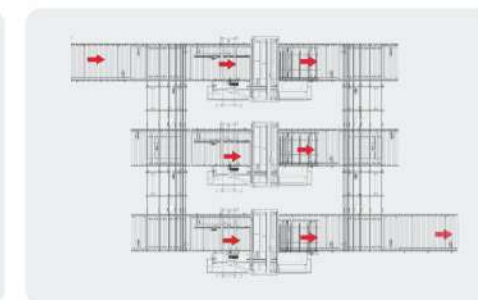


现场操作视频
Operating video

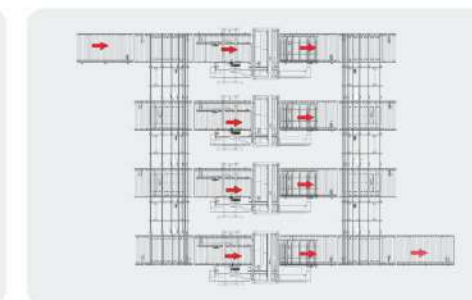
- 视觉扫码读档
Visual scanner reading
- 模组连线易拓展
Modularized connection design for easy extension
- 中央总线控制
Central bus control
- 实时跟踪加工状态
Real-time processing status tracking
- 变频调速输送
Transmission speed adjusting by inverter
- 减少人员配置
Lower manpower requirement
- 减少占地面积
Smaller floor space
- 提高生产效率
Increasing production efficiency



六面钻2机通过式连线
Pass-through drilling station by 2x6-sided CNC drilling machine



六面钻3机通过式连线
Pass-through drilling station by 3x6-sided CNC drilling machine



六面钻4机通过式连线
Pass-through drilling station by 4x6-sided CNC drilling machine

封边机

数控钻

开料机

电脑锯

推台锯

排钻

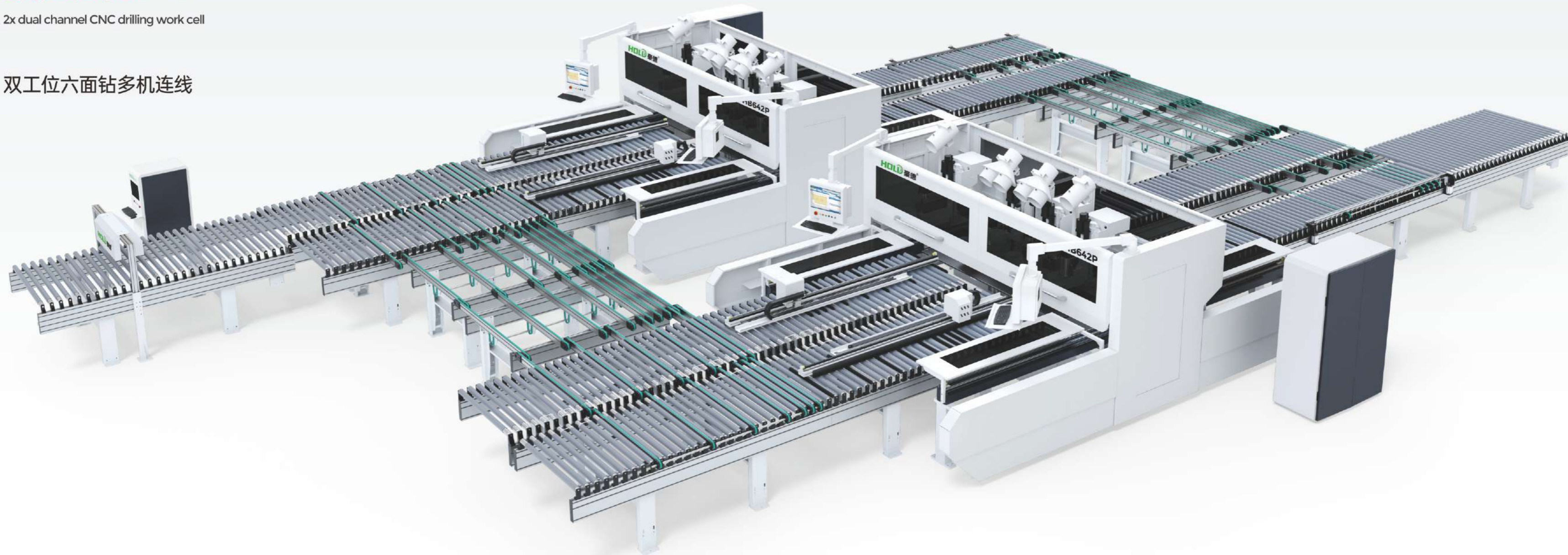
自动化

木门设备

数控钻孔 工作站

2x dual channel CNC drilling work cell

双工位六面钻多机连线



视觉扫码读档
Visual scanner reading



模组连线易拓展
Modulized connection design for easy extension



中央总线控制
Central bus control



实时跟踪加工状态
Real-time processing status tracking



变频调速输送
Transmission speed adjusting by inverter



减少人员配置
Lower manpower requirement



减少占地面积
Smaller floor space



提高生产效率
Increasing production efficiency



封边机



数控钻



开料机



电脑锯



推台锯



排钻



自动化



木门设备

HNC-436/636

Intelligent vertical buffer storage

Increasing sorting efficiency and accuracy, also lower manpower requirement

智能立体分拣仓

提高分拣效率和准确率，减少人工

适用于定单合并式生产或每个定单单独生产模式的分拣任务
对接拆单软件或预分包软件数据，分拣到柜或包
也可用于包装后、发货前的定单齐套分拣
既可串联，亦可并联摆放，高度根据厂房高度可变

Fitting into panel sorting after order-mixing production.
Sorting by wardrobe or pack can be achieved when connecting to optimizing software database.
Sorting by order or stripe material function after packing is expandable.
Direct-connecting to packing line is available by open control system and smart design



智能分拣到包
Smart sorting to pack



出片4-9片/分钟
Out feed performance to 4-9pcs/min



四提升协同工作
4 lifter working collaborative



可扩展至六提升
6 lifter expansion is available



可多仓并联串联
Multiple storage parallel connection is available



大容量36层仓位
36 storage layers



爆仓预警提示
Early-warning before storage full



占地小效率高
Small footprint high efficiency



现场操作视频
Operating video

HNC-136

Intelligent stereo storage bin

Enhancing buffer performance, ensuring smoothly production

智能立体缓存仓

Large capacity stereo storage

提高缓存效率，确保顺畅生产

大容量立体缓存
调度板材花色及厚度
适用于工序之间的板件缓存
平抑波峰波谷的节拍差，使产线顺畅生产

Dispatch sheet color and thickness.
Suitable for board caching between processes.
Balancing production beat difference between peaks and troughs to keep production line runs smoothly.



智能立体缓存
Intelligent vertical buffer stacking



出片4-6片/分钟
Out feed performance to 4-6pcs/min



大容量36层仓位
36 storage layers



爆仓预警提示
Early-warning before storage full



占地小效率高
Small footprint high efficiency



封边机



数控钻



开料机



电脑锯



推台锯



排钻



自动化



木门设备

HLM-2409

CNC high speed transmission gantry

数控高速龙门平移机



双吸盘工作
Twin suction cup



可旋转、平移
Rotatable & translatable



移速≤120m/min
Moving speed ≤120m/min



平移12pcs/min
Translation speed 12pcs/min



流程演示视频
Process demo video

HFS-825

Intelligent flexible feeding manipulator

智能柔性送料机械手



窄边端头辅助进料
Narrow end feeding assistance



提高小板上线率
Increasing narrow pieces production online rate



节约人工成本
Save labor cost



流程演示视频
Process demo video



封边机



数控钻



开料机



电脑锯



推台锯



排钻



自动化



木门设备



WOOD DOOR EQUIPMENT SERIES +

Wood door 4-side squaring | Lock hole & hinge hole grooving |
Wood door pocket panel cutting

木门设备系列

木门四边规方|锁孔合页孔槽加工|木门套板精裁



为木门制造企业提供，更高效、更智能、更稳定的解决方案
Providing more efficient, more intelligent, more stable solutions to furniture enterprises.

木门智能生产线

Wood door intelligent production line

Flexible customized + batch standardized door pocket production

柔性定制化门扇加工+批量标准化门扇加工



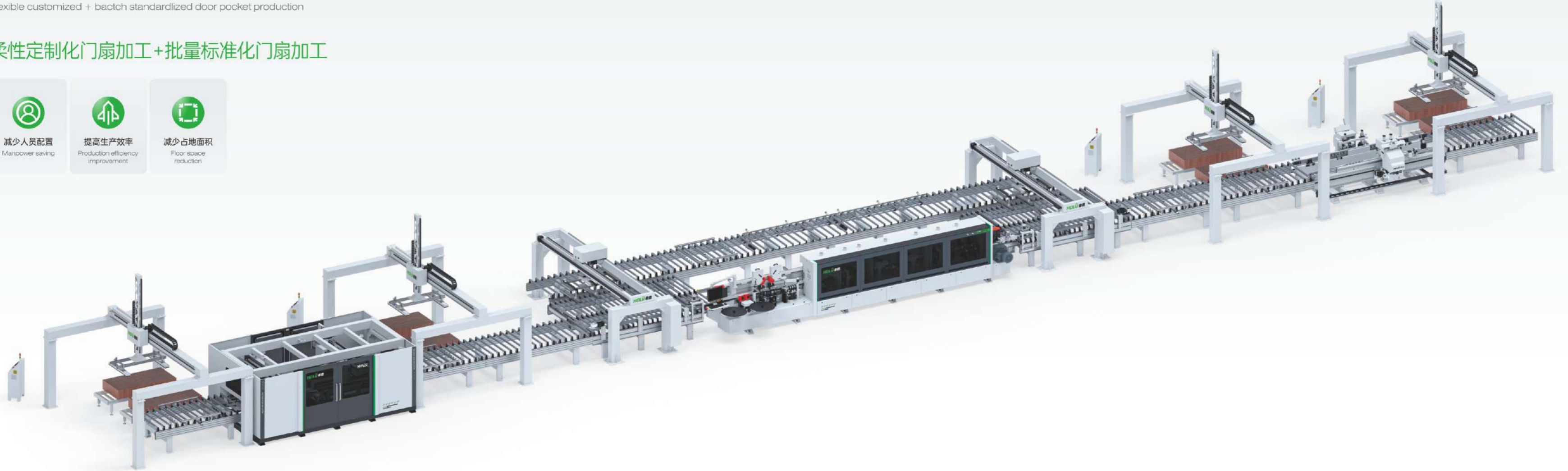
减少人员配置
Manpower saving



提高生产效率
Production efficiency improvement



减少占地面积
Floor space reduction



龙门自动上料
Automatic gantry loading



四边快速规方
Speedy 4-sided squaring



龙门自动缓存
Automatic buffering by gantry



四边回转封边
4-side edgebanding return line



龙门自动缓存
Automatic buffering by gantry



门锁合页加工
Door lock hinge hole process



龙门自动下料
Automatic gantry unloading

3

People

整条产线仅需3人

Whole production line need only 3 people

60

Seconds

60秒完成一扇门加工

Door processing performance: 60s/pcs

400 m²

占地面积约400m²

Floor space 400 m²



现场操作视频
Operating video



封边机



数控钻



开料机



电脑锯



推台锯



排钻



自动化



木门设备

MTS300

CNC wood door all-in-one machine
Integrated door pocket and door squaring machine

数控木门一体机

门套板开料、木门规方一体



现场操作视频
Operating video

项目名称	Model	MTS300	项目名称	Model	MTS300
加工尺寸	Processing size	1220×2800×60mm	副锯片规格	Scoring saw blade specification	Φ22×120mm
空行速度	Idle speed	80m/min	外形尺寸	Machine dimension	4700×2850×3050mm
工作速度	Working speed	12-18m/min	总功率	Total power	33kw(未含真空泵)
主锯功率	Main saw power	5.8kw	重量	Weight	3700KG
主锯转速	Main saw RPM	3000 r/min	工作台离地高度	Table height	840mm
主锯片规格	Main saw blade specification	Φ30×300mm	吸尘口数量	Quantity of suction port	Φ200×1+Φ100×1
副锯功率	Scoring saw power	1.1kw	木门最小居中宽度	Wooden door minimum center width	300mm
副锯转速	Scoring saw RPM	18000 r/min	水循环真空泵功率	Vacuum pump excluded	11kw

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HKS211

CNC door pocket nesting machine
Integrated door pocket nesting and milling machine

数控门套开料机

门套板开料、铣型一体



现场操作视频
Operating video

项目名称	Model	HKS211	项目名称	Model	HKS211
加工尺寸	Processing size	1220×2800×30mm	副锯功率	Scoring saw power	1.1kw
空行速度	idle speed	80m/min	副锯转速	Scoring saw RPM	12000 r/min
工作速度	Working speed	12-18m/min	副锯片规格	Scoring saw blade specification	Φ22×120mm
主轴功率	Spindle power	6kw	总功率	Total power	32kw
主锯功率	Main saw power	5.8kw	外形尺寸	Machine dimension	4700×2850×3050mm
主锯转速	Main saw RPM	3000 r/min	工作台离地高度	Table height	840mm
主锯片规格	Main saw blade specification	Φ30×300mm	吸尘口数量	Quantity of suction port	Φ200×1+Φ100×1

注:本公司对产品规格及设计细节不断改良更新,上述功能与参数可能有优化改进,请与授权销售单位确认。

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HV422

CNC door 4-side cutter

Wood door speedy squaring & 4-side cutting

数控木门四边锯

木门快速规方、四边锯切



HV321

CNC door 4-side cutter

Wood door speedy squaring & 4-side cutting

数控木门四边锯

木门快速规方、四边锯切



现场操作视频
Operating video

项目名称	Model	HV422	项目名称	Model	HV422
最小加工尺寸	Min. processing size	1800×350mm	锯座、横梁移动伺服功率	Servo power of saw carriage/beam movement	0.75kw
最大加工尺寸	Max. processing size	3000×1100mm	工作台离地面高度	Table height	935mm
加工厚度	Processing thickness	30-65mm	真空泵规格	Vacuum pump specification	5.5kw (160m³/h)
主锯片规格	Main saw blade specification	Φ30×300mm	吸尘口数量	Quantity of suction port	Φ100×6
副锯片规格	Scoring saw blade specification	Φ22×120mm	总功率	Total power	37.5kw
锯座最大移动速度	Max. Moving speed of saw carriage	40m/min	外形尺寸	Machine dimension	5100×2980×2100mm

注:本公司对产品规格及设计细节不断改良更新,上述功能与参数可能有优化改进,请与授权销售单位确认。

Product specification and design details will be updated continuously. Above machine function and specification may be changed, please confirm with authorized distributor.

项目名称	Model	HV321	项目名称	Model	HV321
最大加工长度	Maximum processing length	2700mm	加工宽度	Processing width	260-1200mm
加工厚度	Processing thickness	30-60mm	最高切割速度	Maximum cutting speed	18m/min
主锯转速	Main saw RPM	3000rpm	副锯转速	Scoring saw RPM	12000rpm
主锯片功率	Main saw blade power	5.8kw	副锯功率	Scoring saw power	2.2kw
主锯片规格	Main saw blade specification	Φ30×300mm	副锯片规格	Scoring saw blade specification	Φ22×120mm
总功率	Total power	34kw	外形尺寸	Machine dimension	4670×2750×3100mm
工作台离地高度	Table height	906mm	吸尘口数量	Suction port quantity	Φ200×1

注:本公司对产品规格及设计细节不断改良更新,上述功能与参数可能有优化改进,请与授权销售单位确认。

Product specification and design details will be updated continuously. Above machine function and specification may be changed, please confirm with authorized distributor.

- 封边机
- 数控钻
- 开料机
- 电脑锯
- 推台锯
- 排钻
- 自动化
- 木门设备

HMD2202

Through feed type wood door lock hole machine

Wood door lock hole, hinge hole grooving

通过式木门锁孔机

木门锁孔、合页、孔槽加工



现场操作视频
Operating video

项目名称	Model	HMD2202	项目名称	Model	HMD2202
最大加工长度	Maximum processing length	2800mm	加工宽度	Processing width	300~1100mm
加工厚度	Processing thickness	35~70mm	最快空程速度	Fastest idle speed	30m/min
工作台高度	Table height	950mm-980mm	总功率	Total power	34KW
外形尺寸	Machine dimension	4500×2600×1750mm			

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HMD2200

Wood door lock hole machine

Wood door lock hole, hinge hole, top & button slot, grooving process

木门锁孔机

木门锁孔、合页、顶底槽、孔槽加工



现场操作视频
Operating video

项目名称	Model	HMD2200	项目名称	Model	HMD2200
最大加工长度	Maximum processing length	2800mm	加工宽度	Processing width	300~1200mm
加工厚度	Processing thickness	35~70mm	最快空程速度	Fastest idle speed	30m/min
工作台高度	Table height	870mm-920mm	总功率	Total power	20KW
设备尺寸	Machine dimension	4050×1550×1750mm			

注:本公司对产品规格及设计细节不断改良更新,上述功能与参数可能有优化改进,请与授权销售单位确认。

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封边机



数控钻



开料机



电脑锯



推台锯



排钻



自动化



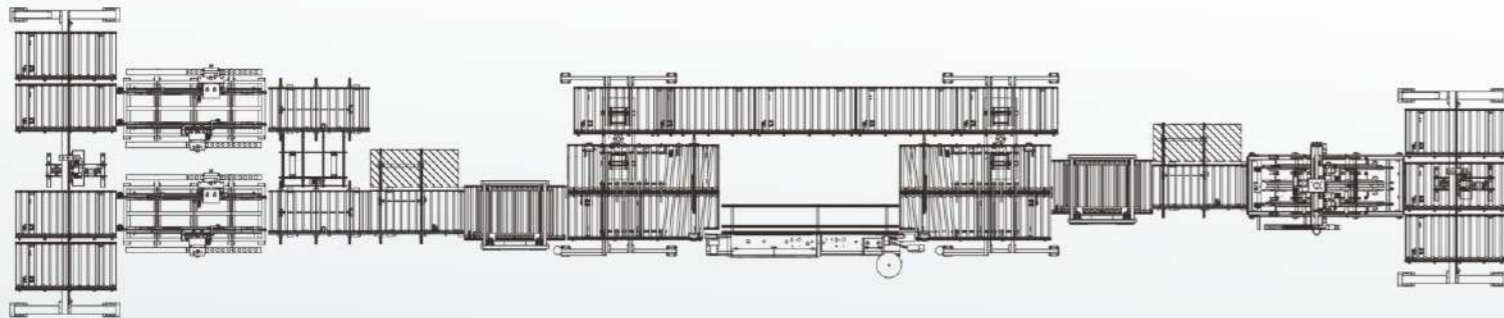
木门设备

木门设备 生产线

Wood door production line

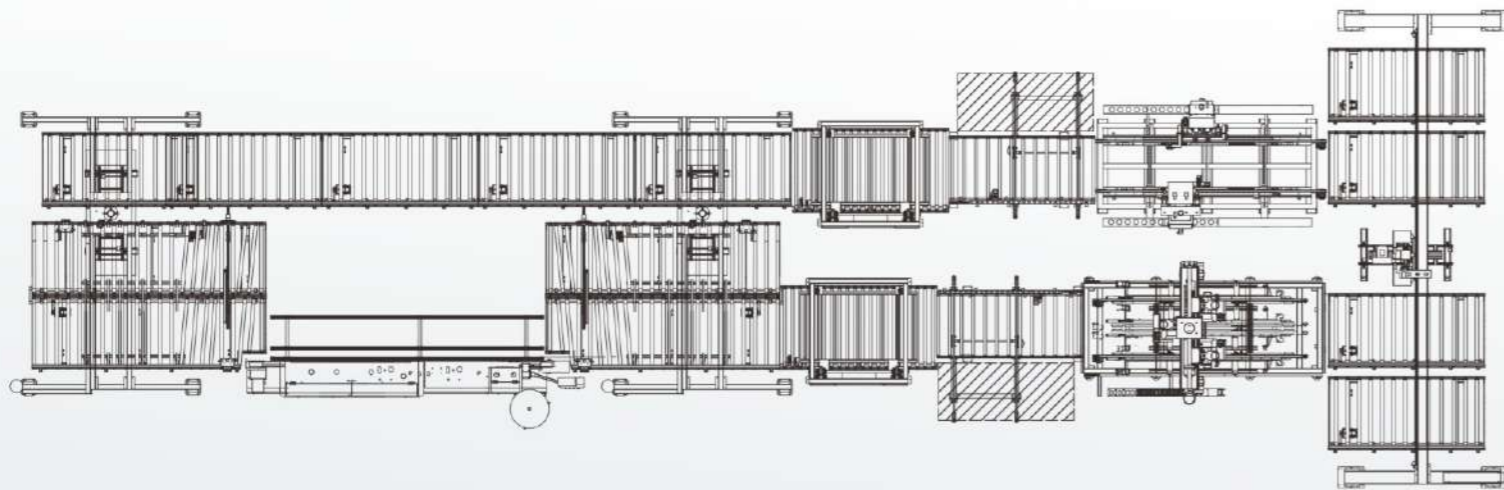
A. 龙门上下料+四边锯+封边机回转+两台锁孔机连线

A: Gantry load & offload + 4-side cutter + edge banding return + 2x lock hole machine line



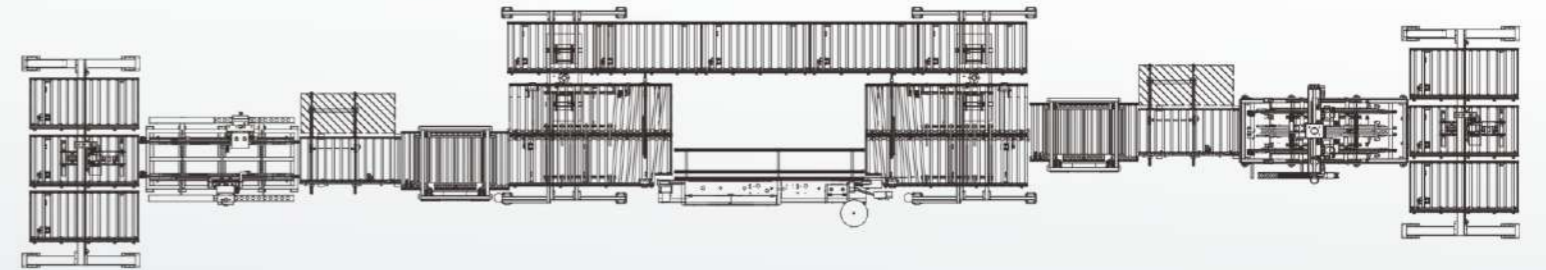
B. 龙门上下料+四边锯+封边机回转+锁孔机连线(U型)

B: Gantry load & offload + 4-side cutter + edge banding return + lock hole machine line (U-shape connection)



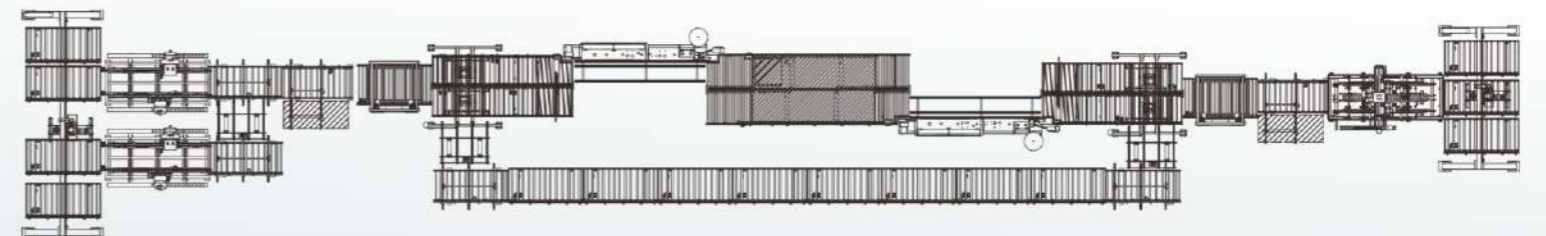
C. 龙门上下料+四边锯+封边机回转+锁孔机连线

C: Gantry load & offload + 4-side cutter + edge banding return + lock hole machine line



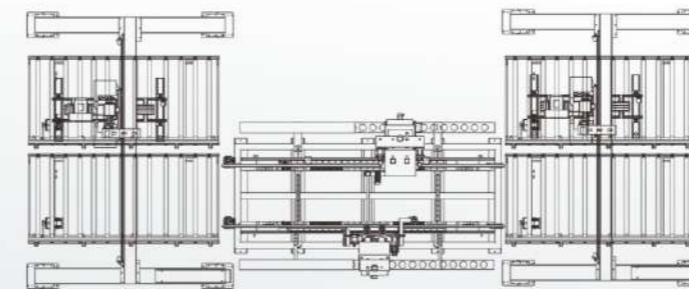
D. 龙门上下料+四边锯+封边机左右连线+两台锁孔机连线

D: Gantry load & offload + 4-side cutter + L to R edge banding + 2x lock hole machine line



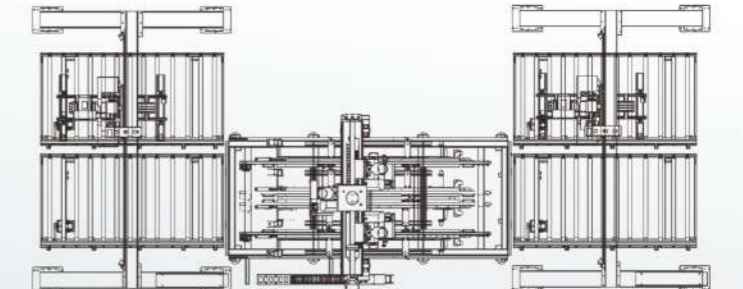
E. 龙门上下料+锁孔机连线

E: Gantry load & offload + lock hole machine line



F. 龙门上下料+四边锯连线

F: Gantry load & offload + 4-side cutter line



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